



- Illustration 1**
- | | | |
|---------------------|----------------------------|-----------------------|
| 1 Pulley | 16 Water Restriction Cover | 23 Fuel Transfer Pump |
| 2 Water Pump | 17 Water Lifting Fan | 24 Fuel Filter |
| 3 Water Lifting Fan | 18 Air Filter | 25 Carburetor/Pulley |
| 4 Water Filter | 19 Secondary Fuel Filter | 26 Water Pump |



- Illustration 2**
- | | | |
|----------------------|-----------------------|----------------|
| 1 Fuel Tank | 27 Fuel Transfer Pump | 28 Fuel Filter |
| 2 Fuel Transfer Pump | 29 Fuel Filter | 29 Fuel Filter |
| 3 Fuel Filter | 30 Fuel Filter | 30 Fuel Filter |
| 4 Fuel Filter | 31 Fuel Filter | 31 Fuel Filter |

Fuel System

The Deutz SP110 fuel injection pump is installed on the 1104D engine.

The fuel transfer pump draws fuel from the fuel tank and through the water separator. When the fuel goes through the water separator, any water in the fuel will go to the bottom of the tank. The fuel transfer pump sends the fuel at a low pressure to the fuel filter. From the fuel filter, the fuel goes through the supply line to the fuel injection pump.

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