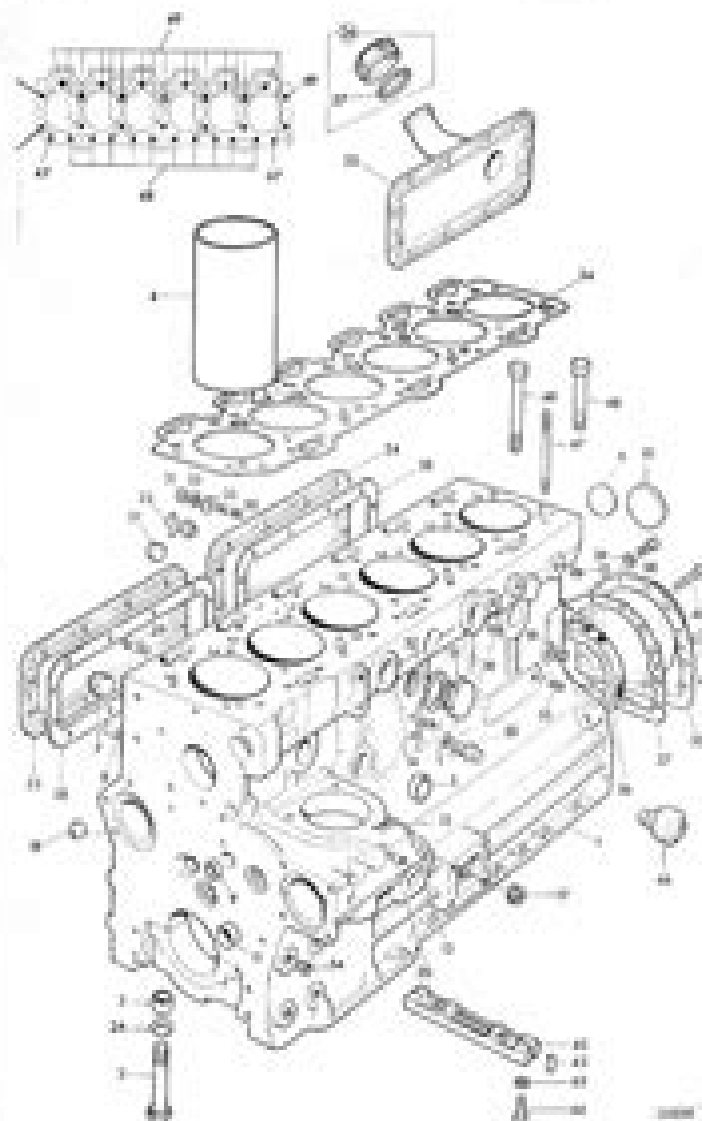


1 1-4 CYLINDER BLOCK

34000

21200 ISSUE

4



| ITEM PART No. | ORIGIN No. | DESCRIPTION | QUANTITY OFF BUILD | | |
|---------------|-------------------------|----------------------------------|--------------------|----|----|
| 1 | 94367 41094 | 35400560M/L Cylinder Block Assy. | 1 | 1 | 1 |
| | 94367 41094 91238 | 3540051740/L | 1 | 1 | 1 |
| 2 | 32042111 | (Pin) | 14 | 14 | 14 |
| 2A | 0790001 | Screwdriver | 14 | 14 | 14 |
| 3 | 32180434 | Bolt | 14 | 14 | 14 |
| 4 | 31390341 | Cover-Stop Pin | 6 | 6 | 6 |
| 5 | 0600063 | Plug | 7 | 7 | 7 |
| 6 | 0600037 | Plug | 1 | 1 | 1 |
| 7 | 0600068 | Plug | 3 | 3 | 3 |
| 8 | 32017010 | Plug | 1 | 1 | 1 |
| 9 | 0600068 | Plug | 2 | 2 | 2 |
| 10 | 32018006 | Plug | 1 | 1 | 1 |
| 11 | 32017015 | Plug | 1 | 1 | 1 |
| 12 | 32017017 | Plug | 3 | 3 | 3 |
| 13 | 32017016 | Plug | 2 | 2 | 2 |
| 14 | 32134016 | Plug | 2 | 2 | 2 |
| 15 | 32134017 | Plug | 1 | 1 | 1 |
| 16 | 32134018 | Plug | 1 | 1 | 1 |
| 17 | 32017017 | Plug | 1 | 1 | 1 |
| 18 | 0600068 | Plug | 1 | 1 | 1 |
| 19 | 32181118 | Plug | 1 | 1 | 1 |
| 20 | 32017016 | Plug | 1 | 1 | 1 |
| 21 | 0600068 | Plug | 1 | 1 | 1 |
| 22 | 31822 | Drain Tap | 1 | | |
| | 31819 | | 1 | 1 | |
| 23 | 37004068 | Rappet Cover-Turbo Drain | 1 | | |
| | 37004018 | | 1 | 1 | |
| 24 | 37004018 | Rappet Cover | 1 | | |
| | 37004049 | Rappet Cover-Turbo Drain | 1 | | |
| 25 | 37004052 | Rappet Cover | 1 | | |
| 26 | 3407061 | Filter Cap | 1 | | |
| 27 | 34070001 | Gasket | 1 | | |
| 28 | 34004008 | Gasket | 2 | 2 | 2 |

Perkins 354 Engine Manual

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