

Rolls Royce Phantom 2003-2017 Workshop Manual



Release cover (1)
Disconnect plug connection (2)
Unlock and detach vacuum hose (2)
Release screens (2) as complete assembly
Tightening torque: [11.81.5N2](#)
Remove vacuum hose (2)



Check sealing surface
Replace sealing ring (1)
Installation note
The vacuum hose must be integrated in the housing and can only be replaced as a complete unit



Check fitting device (1) for damage and correct installation position
Side of plate rectangular compression edge must open



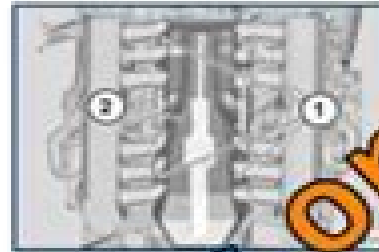
Fit housing cap
Tighten cover hole of housing/bracket, counters (1 and 2) in clockwise direction
Tightening torque: [11.81.3N2](#)
Fit housing cap (2) and tighten cover
Tightening torque: [11.81.5N2](#)



Disconnect plug connection
Release vacuum hose (1)
Tightening torque: [11.81.5N2](#)
Release vacuum hose (2) from bracket
Tightening torque: [11.81.5N2](#)



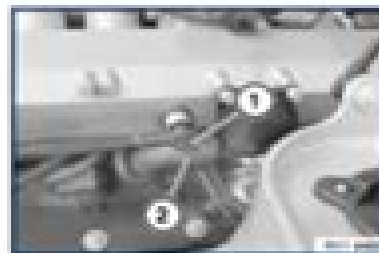
Check adapter device (1) for damage and correct installation position, replace if necessary
Check sealing device (2)
Installation note
Replace gasket and ensure correct installation position
Tightening torque for timing valve (2)



Release screens (1)
Remove body* and ensure correct fit (1)
Installation is checked
Tightening torque: [11.81.5N2](#)



Release screens along line
Tightening torque: [11.81.3N2](#)
Enter help of a second person:
Remove air intake manifold (1) in spread direction
Installation note
Check routing of cables



The same procedure applies to the opposite side.
Unlock and detach vacuum line (1)
Unlock and detach engine vent hose (2)



Remove fuel line (1) from holder
The same procedure applies to the opposite side.
Disconnect plug connection (2)
Remove plug connection (3) from holder
Release screens (4) and remove brackets
Tightening torque: [11.81.5N2](#)

Rolls Royce 20 25 Workshop Manual

Michael Seilmaier



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