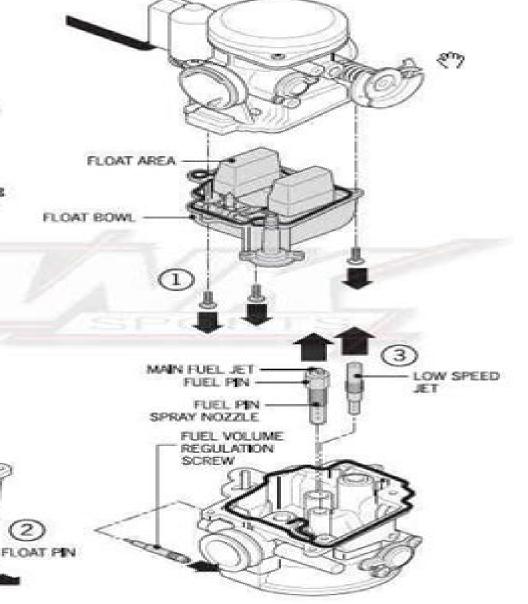
## 5. Fuel System

#### Float Bowl

#### Disassembling

- Disassemble three screws and take off float bowl.
- 2. Remove float pin spring.
- Remove high-speed jet, low-speed jet and fuel volume control screw.
  - Be careful not to break the fuel jets and control screw.
  - Count the turns when removing the fuel volume control screw.
  - When reinstaling jets and screws, do not over tighten.
- Clean jets with solvent and compressed air.
- Clean body of carburetor by blowing air through all passages.



# **Roketa Repair Manual Parts**

**Brendan G. Carr** 

#### **Roketa Repair Manual Parts:**

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Operator and Organizational Maintenance Manual Repair Parts and Special Tool Lists Machine Guns, Caliber .30, M1917A1, M1919A4, and M1919A6 ... ,1964 NORTON 1945-1963 SINGLE CYLINDER S.V. & O.H.V. 16H, Big 4, 18, ES2, 19R, 19S, & 50 WORKSHOP MANUALS & ILLUSTRATED PARTS LISTS Floyd Clymer,2023-08-18 302 pages and more than 135 illustrations and charts size 8 25 x 10 75 inches This manual is a compilation of 7 Norton factory publications specific to the 1945 1963 single cylinder S V and O H V 16H Big4 18 ES2 19R 19S 50 models Workshop Manuals included are 1 pages extracted from the 16H WD manual dealing with the maintenance and overhaul of girder forks as they are appropriate to the 1945 1946 models 2 a compilation of both the 1947 and 1956 16H Big 4 18 and ES2 workshop manuals for the S V and O H V Road holder forks spring frame plunger models 3 a 1956 manual for the O H V swing arm 19S ES2 50 models and 4 pages extracted from the 1970 manual that are appropriate for the 1958 1963 ES2 50 Illustrated Parts Lists included are 5 a 1948 1949 parts list for the Road holder forks spring frame plunger 16H Big4 18 ES2 this parts list also includes the 1946 1949 30 40 30M 40M 6 a 1956 parts list for the swing arm ES2 19S 50 and the rigid frame 19R and 7 a 1959 parts list for the ES2 50 this parts list also includes the 88 99 twins A GUIDE TO THE POSTWAR 1945 THROUGH 1963 NORTON WORKSHOP MANUALS AND PARTS LISTS FOR THE SINGLE CYLINDER 16H Big 4 18 19R 19S 50 ES2 After the war ended in 1945 Norton resumed production of their civilian line of motorcycles and they also began publishing appropriate workshop manuals and parts lists Unfortunately there were numerous editions of these publications and while

they identified the models they covered the workshop manuals rarely identified the years they covered Ultimately this can lead to confusion regarding the selection of the appropriate publication for a particular year of Norton motorcycle WORKSHOP MANUALS Those published from 1945 up through 1960 were normally exclusive to a specific model However beginning in the 1960 s a series of workshop manuals were published that combined the data for both the single and twin cylinder models Starting with part number P101 followed by P106 and finally P106 P this series of manuals was updated at various times through 1970 however they continued to include the ES2 and 50 singles When the 250cc Jubilee twin was introduced in 1958 the earlier P series combination workshop manuals were superseded by the publication of a 1960 1970 factory Lightweight Heavyweight Twins manual obviously the single cylinder machines were no longer included Owners of the single cylinder models may also find our Book of the Norton 1932 1947 ISBN 9781588501288 Book of the Norton 1938 1956 ISBN 9781588502063 and Book of the Norton 1955 1963 ISBN 9781588501196 to be of interest IMPORTANT NOTE Many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and published complete with greasy pages and thumbprints and as such are deceptively described as pre owned In addition they are often advertised for the incorrect series and or model years of motorcycles However VelocePress com has been publishing reprints of motorcycle and automobile manuals since 2003 and our publications have earned excellent reviews worldwide so you can be assured you are purchasing a quality product Manual for Overhaul, Repair and Handling of Telescopic Alidades with Parts Catalog, 1953 1991 Tempo/Topaz Do-it-yourself Maintenance and Light Repair Manual Tempo/Topaz do-it-yourself maintenance and light repair manual,1991

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