

Crankshaft with bearings

The crankshaft is cast alloy. It is carried in four main bearings. No. 2 bearing functions as thrust bearing for taking up end thrust. Oil seal rings and bearing journals are key connected rods. The crankshaft has oil seal passages for lubricating oil.

The replaceable bearing shells for both the big end and main bearings are steel backed and faced with bearing metal.

Camshaft

The camshaft is manufactured of special alloy cast iron and is located between the two banks of cylinders, where it is supported in five steel backed ball bearings. It is driven by an outside pusher type chain. The camshaft gear is a nylon type fly gear. The camshaft gears are made of steel.

Valve lifters

The valve system is fitted with hydraulic valve lifters which are located in-line in the heads above the camshaft and are connected directly to the camshaft. See Fig. 14.

Oil is fed to all the valve lifters through galleries in the engine lubricating system. As oil enters the lifter from under the lifter plunger. See Fig. 5. When the lifter presses the push rod upwards, the check ball closes and the plunger then seals against the oil cushion which rises in the same time. A damping function against cushioning impacts. At rest position, a spring presses the lifter body against the cam on the cam shaft and the plunger on the push rod. The small quantity of oil which leaks out between the body and the plunger is replaced in the resting position, when the engine oil pressure opens the check valve. In this way, the valve lifters eliminate all lost clearance in the valve mechanism even during different operating

conditions and temperatures. No adjustment of the valves' push needles is to be carried out.

The movement of the valve lifters is transmitted to the rocker arms on the push rods. The arms are made of die cast aluminium and have main holes in the contact surfaces for the push rods and valve stems.

Connecting rods, pistons and piston rings

The connecting rods are made of dropped forged steel. The piston pins are mounted in the pistons and are a press fit in the upper end of the connecting rods.

The pistons are made of aluminium alloy and each has two compression rings and an expanding oil control ring. The top compression ring is chromium plated, the bottom the steel on the cylinder

Lubricating system

The engine is equipped with a force feed lubricating system. Pressure for discharging the oil comes from a gear driven pump, which is operated by the distributor shaft gear and is located in the timing gear cover. Oil is drawn from the sump through filter holes in the crankcase and the timing gear cover by the pump and is then conveyed under pressure to the moving parts of the engine.

The oil filter is fitted in a nipple on the pump housing and is replaceable as a complete unit. Both the inlet valve and the outlet valve are located in the pump. The inlet valve opens if the oil filter becomes blocked, so that oil flows on from the sump into the engine.

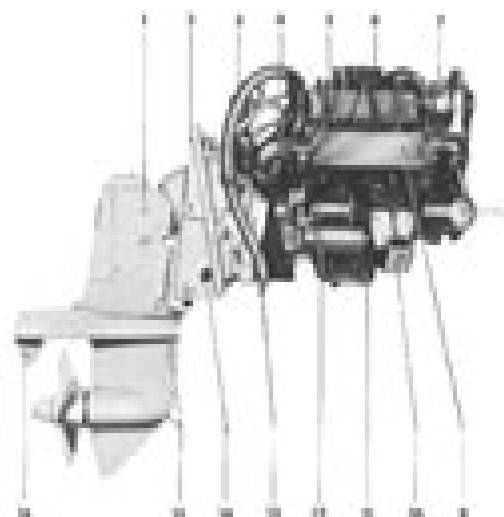


Fig. 2 AQ125 AQ130, viewed from the starboard side

- | | |
|--|--|
| 1. Cylinder block | 11. Water coolant pump housing |
| 2. Thrust plate | 12. Timing gear housing |
| 3. Oil separator for cooling water | 13. Sump |
| 4. Distributor housing drive shaft cover | 14. Distributor |
| 5. Thrust plate cover | 15. Distributor oil separator |
| 6. Water pump | 16. Substratum for expanding |
| 7. Oil filter | 17. Cooling water inlet |
| 8. Camshaft | 18. Crankshaft cooling water and oil return gear cover |

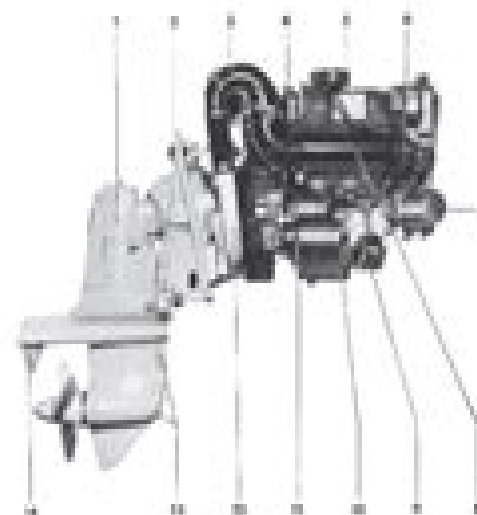


Fig. 3 AQ130 AQ130, viewed from the starboard side

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|--|--|
| 1. Cylinder block | 11. Water coolant pump housing |
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Workshop Manual Volvo Penta Aq

RD Boyd



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Table of Contents Workshop Manual Volvo Penta Aq

1. Understanding the eBook Workshop Manual Volvo Penta Aq
 - The Rise of Digital Reading Workshop Manual Volvo Penta Aq
 - Advantages of eBooks Over Traditional Books
2. Identifying Workshop Manual Volvo Penta Aq
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Workshop Manual Volvo Penta Aq
 - User-Friendly Interface
4. Exploring eBook Recommendations from Workshop Manual Volvo Penta Aq
 - Personalized Recommendations
 - Workshop Manual Volvo Penta Aq User Reviews and Ratings
 - Workshop Manual Volvo Penta Aq and Bestseller Lists

5. Accessing Workshop Manual Volvo Penta Aq Free and Paid eBooks
 - Workshop Manual Volvo Penta Aq Public Domain eBooks
 - Workshop Manual Volvo Penta Aq eBook Subscription Services
 - Workshop Manual Volvo Penta Aq Budget-Friendly Options
6. Navigating Workshop Manual Volvo Penta Aq eBook Formats
 - ePub, PDF, MOBI, and More
 - Workshop Manual Volvo Penta Aq Compatibility with Devices
 - Workshop Manual Volvo Penta Aq Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Workshop Manual Volvo Penta Aq
 - Highlighting and Note-Taking Workshop Manual Volvo Penta Aq
 - Interactive Elements Workshop Manual Volvo Penta Aq
8. Staying Engaged with Workshop Manual Volvo Penta Aq
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Workshop Manual Volvo Penta Aq
9. Balancing eBooks and Physical Books Workshop Manual Volvo Penta Aq
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Workshop Manual Volvo Penta Aq
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Workshop Manual Volvo Penta Aq
 - Setting Reading Goals Workshop Manual Volvo Penta Aq
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Workshop Manual Volvo Penta Aq
 - Fact-Checking eBook Content of Workshop Manual Volvo Penta Aq
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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