Install the new O-ring into the groove of the thermostat housing groove.

Install the thermostat housing onto the cylinder head and tighten the bolts socurely.

Connect the bypess tube to the thermostat housing. Connect the ECT/thermo sensor connector.

Install the engine into the frame (page 7-5).



#### CAMSHAFT INSTALLATION

Apply molybdenum disulfide oil to the outer surface of the each valve lifter.

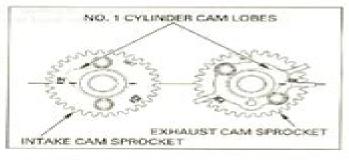
Install the shims and valve lifters into the valve lifter bores.



If the cam sprockets are removed, install the cam sprockets onto the camehafts.

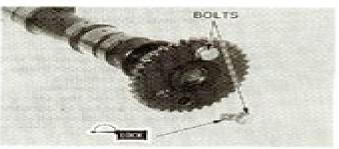
#### NOTE

- Install the intake earn sprocket with the timing mark (IN) facing outward and the No. 1 carn lobes fecing up and out as shown.
- Install the exhaust cam sprocket with the timing mark (EX) facing outward and the No. 1 cam lobes facing up and out as shown.



Clean and apply a locking agent to the cam sprocket bolt threads.

Install the cam sprocket bolts.



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**Engineering Manual, Civil Works Construction**, 1954 Engineering Manual for Civil Works ... United States. Army. Corps of Engineers, 1948 Road and Track ,1988 Autocar ,1997 Volvo S40 and V50 Diesel (07-13) 07 to 62 Chris Randall, 2013-01-01 Part of the Haynes Service and Repair Manual Series this title covers Volvo S40 and V50 diesel cars made between 2007 and 2013 General Motors J-Cars Owners Workshop Manual Larry Warren, John Harold Havnes, 1987 Workshop Manual for Humber Cars Humber Ltd. Service Department, 1948 Workshop Manual ,1975 Defender: Data and maintenance, Engine and engine Covers the 4 cyl 2 litre sports car NOT the Interceptor V8 coupe systems. Vol 2. Transmission, Chassis and body, Air conditioning and electrical equipment, 1993 Volvo S40 and V50 Diesel Owner's Workshop Manual, 07-13 Chris Randall, 2016-10 MGF Workshop Manual Brooklands Books, 2006-03-01 This is a re issue of the official factory manual and includes the following publications MGF Workshop Manual RCL 0051ENG 8th edition K Seroes Engine Overhaul Manual RCL0057ENG 6th Edition PG1 Manual Gearbox Overhaul Manual RCL 0124 2nd edition Covers all components and tasks in great detail for both minor and major repairs Engines covered 1 6 MPi 1 8 MPi 1 8VVC Jeep Wrangler Automotive Repair Manual Mike Stubblefield, John Harold Haynes, 2001-05-18 All models Bolt by bolt and shot by shot Haynes tears down brand new cars to build a step by step procedure for maintaining and troubleshooting your vehicle Its manuals cover routine maintenance tune up procedures engine repair cooling and heating air conditioning fuel and exhaust emissions control ignition brakes suspension and steering electrical systems and wiring diagrams Sftbd 8 1 4 x 10 1 2 350 pgs 840 b w ill Workshop Manual for the Hillman and Commer Hillman Motor Car Company, 1956 MGF Workshop Manual ,2000 **MG TF Workshop Manual** Rover Company, 2006-06 This fully illustrated official Workshop manual includes K Series Engine Overhaul Manual PG1 Manual Gearbox Overhaul Manual and MG TF Electrical Library including Circuit Diagrams Yamaha XI 650 and XI 750 Fours Owners Workshop Manual, No. M738 John Haynes, 1988-03-31 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index This repair manual covers Yamaha XJ650 UK 1980 1984 XJ650 Maxim US 1980 1983 XJ650M Midnight Maxim US 1981 XJ650R Seca US 1982 XJ750 UK 1981 1984 XJ750 Maxim US 1982 1983 XJ750M Midnight Maxim US 1983 and XJ750R Seca US 1981 1983 Volvo 1944-1968 Workshop Manual Pv444, Pv544 (P110), P1800, Pv445, P122 (P120 & Amazon), P210, P130, P220, 144, 142 & 145 Floyd Clymer, 2008-06 Covers the Volkswagen 1200 1968 77 1300 and 1300A 1968 1975 1500 1968 1970 1302 1285cc 1970 1972 1302S and LS 1584cc 1970 1972 1303 1285cc 1972 1975 Karmann Ghia 1968 1974 M. G. B. Owner's Workshop Manual John Harold Haynes, 1969

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