

For complete feature information, please refer to the Owner's Manual. Always consult with the Brake Control for more information.

### Components of the Brake Control



- A. Power Window
- B. Manual Release Switch
- C. Rear Right Power Window
- D. Power Windowing Arm
- E. Brake Mounting Bracket
- F. Brake Mounting Clip
- G. Wire Harness/Wiring Harness

### Important Facts to Remember

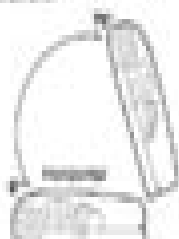
- 1. The unit must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 2. **CAUTION**  
Always use the instructions and diagrams in the Owner's Manual when installing the Brake Control.
- 3. **CAUTION**  
Do not install the unit in a position that will prevent the unit from being properly secured by the vehicle's body or other parts.
- 4. **WARNING**  
The owner's manual of the vehicle must be read before installing the Brake Control. The owner's manual of the vehicle must be read before installing the Brake Control. The owner's manual of the vehicle must be read before installing the Brake Control.
- 5. The Brake Control is operated by the vehicle's power windowing arm and must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.

### Installation Guide

- 1. **WARNING**  
The Brake Control must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 2. The Brake Control is operated by the vehicle's power windowing arm and must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 3. The Brake Control must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.

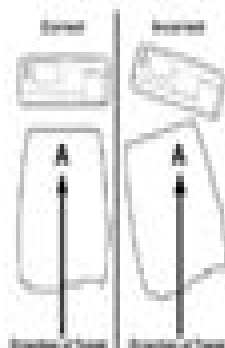
### Installation Guide

- 1. **WARNING**  
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### NOTE:

- 1. The Brake Control must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 2. The Brake Control must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.



### Wiring Brake Control

The Brake Control has a unique connector located at the back of the unit. This connector allows you to connect the unit to the vehicle's wiring.

### Figure 1

The proper wiring harness is shown in the diagram. The harness must be installed in the following manner:

### Figure 2

The vehicle's wiring harness is shown in the diagram. The harness must be installed in the following manner:

### Traditional Bracket Mount



- 1. Mounting Bracket
- 2. 1/4" x 1/4" Screws
- 3. Brake Control Mounting Bracket

### 1. CAUTION

- 1. Do not use the unit in a position that will prevent the unit from being properly secured by the vehicle's body or other parts.
- 2. Do not use the unit in a position that will prevent the unit from being properly secured by the vehicle's body or other parts.
- 3. Do not use the unit in a position that will prevent the unit from being properly secured by the vehicle's body or other parts.
- 4. Do not use the unit in a position that will prevent the unit from being properly secured by the vehicle's body or other parts.

### Back Mounting Clip



- 1. Mounting Clip
- 2. 1/4" x 1/4" Screws
- 3. Brake Control Mounting Bracket

### 1. CAUTION

- 1. Do not use the unit in a position that will prevent the unit from being properly secured by the vehicle's body or other parts.
- 2. Do not use the unit in a position that will prevent the unit from being properly secured by the vehicle's body or other parts.

### Attaching Brake Control to Back Mounting Clip

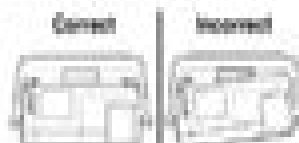


### 1. WARNING

The unit must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.

- 1. After attaching the unit to the back mounting clip, the unit must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 2. The unit must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 3. The unit must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 4. The unit must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 5. The unit must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 6. The unit must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 7. The unit must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.
- 8. The unit must be installed in a position that will prevent the unit from being damaged by the vehicle's body or other parts.

### Brake Control Attachment to Back Mounting Clip (Figure 1)



# Primus Trailer Brake Manual

**Warner Electric Brake Manufacturing  
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A red circular graphic with a gradient, appearing as a partial circle or a thick curved line, located to the right of the Warner Electric Brake Manufacturing Company text.

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## **Table of Contents Primus Trailer Brake Manual**

1. Understanding the eBook Primus Trailer Brake Manual
  - The Rise of Digital Reading Primus Trailer Brake Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Primus Trailer Brake Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Primus Trailer Brake Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Primus Trailer Brake Manual
  - Personalized Recommendations
  - Primus Trailer Brake Manual User Reviews and Ratings
  - Primus Trailer Brake Manual and Bestseller Lists
5. Accessing Primus Trailer Brake Manual Free and Paid eBooks
  - Primus Trailer Brake Manual Public Domain eBooks
  - Primus Trailer Brake Manual eBook Subscription Services
  - Primus Trailer Brake Manual Budget-Friendly Options

6. Navigating Primus Trailer Brake Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Primus Trailer Brake Manual Compatibility with Devices
  - Primus Trailer Brake Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Primus Trailer Brake Manual
  - Highlighting and Note-Taking Primus Trailer Brake Manual
  - Interactive Elements Primus Trailer Brake Manual
8. Staying Engaged with Primus Trailer Brake Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Primus Trailer Brake Manual
9. Balancing eBooks and Physical Books Primus Trailer Brake Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Primus Trailer Brake Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Primus Trailer Brake Manual
  - Setting Reading Goals Primus Trailer Brake Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Primus Trailer Brake Manual
  - Fact-Checking eBook Content of Primus Trailer Brake Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
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