CHAPTER 6

DISCUSSION QUESTIONS

- Q6-1. The basic objective of process costing is to determine the costs of the products manufactured by the company. Determining the cost of the products manufactured is necessary in order to properly cost ending inventories for external reporting purposes (i.e., reporting to creditors and owners of the company, the SEC, and the IRS) and to evaluate the profitability of the manufacturing activity. In order to cost products, the costs must be determined for materials, labor, and factory overhead used to process each unit of product through each department.
- Q6-2. The products manufactured within a department (or cost center) during the period can be heterogeneous if job order costing is used. but must be homogeneous if process costing is used. In job order costing, products are accounted for in batches. The cost of each unit of product manufactured on a job is determined by dividing the total cost charged to the job by the number of units produced on the job. Since the manufacturing cost of each job is accounted for separately, accurate and useful product cost can be determined even when the products manufactured on different jobs are substantially different. By contrast, in process costing, all manufacturing costs are charged to the department, and the unit cost is determined by dividing the cost charged to the department by the number of units produced. As a consequence, the units of product manufactured within a department must be essentially alike in order for the cost allocated to each unit to be meaningful (i.e., to reasonably reflect the actual cost of the resources used to manufacture the product).
- Q6-3. (a) Process
 - (b) Process, unless significantly different models are manufactured
 - (c) Process
 - idly Job order
 - (e) Process
 - (f) Process.
 - (g) Job ender:

- (h) Process, unless different tabrics are used for different models, in which case the conversion costs may be accounted for using process, but the materials using job order
- Q6-4. Three product flow formats are: sequential, parallel, and selective.

Sequential means that the product flows or is manufactured in an unchanging fixed set of operations, going from one department to the next.

Parallel means that certain operational phases take place simultaneously in other departments and the partially completed units or parts are brought together in subsequent departments.

Selective refers to the fact that a product does not necessarily move through every department. Depending upon the character or shape of the final product, different departments are engaged in completing the desired product.

Q6-5. Materials Costs—In job order costing, materials requisitions are used and charges are made to jobs; in process costing, charges for materials issued to production are made to departments, with infrequent use of materials.

Labor Costs—Time tickets are used in job order costing to accumulate labor costs for each job; in process costing, labor costs are charged to departments, and, therefore, detailed time records are not necessary.

Factory. Overhead—Job order costing requires the use of predetermined rates for charging overhead to jobs; in process costing, actual overhead may be used. (However, predetermined rates are often used in order to smooth overhead that is not incurred at the same rate as production activity.)

Summarizing Costs—A job order cost sheet is used to accumulate the costs of an order in job order costing; a cost of production report is used in process costing. In job order costing, costs are summarized on completion of the job; in process costing, costs charged to the

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 - The Rise of Digital Reading Principles Of Business 6th Edition Answer Key
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Principles Of Business 6th Edition Answer Key
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Principles Of Business 6th Edition Answer Key
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Principles Of Business 6th Edition Answer Key
 - Personalized Recommendations
 - Principles Of Business 6th Edition Answer Key User Reviews and Ratings
 - Principles Of Business 6th Edition Answer Key and Bestseller Lists
- 5. Accessing Principles Of Business 6th Edition Answer Key Free and Paid eBooks
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 - Adjustable Fonts and Text Sizes of Principles Of Business 6th Edition Answer Key
 - Highlighting and Note-Taking Principles Of Business 6th Edition Answer Key
 - Interactive Elements Principles Of Business 6th Edition Answer Key
- 8. Staying Engaged with Principles Of Business 6th Edition Answer Key
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Principles Of Business 6th Edition Answer Key
- 9. Balancing eBooks and Physical Books Principles Of Business 6th Edition Answer Key
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Principles Of Business 6th Edition Answer Key
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Principles Of Business 6th Edition Answer Key
 - Setting Reading Goals Principles Of Business 6th Edition Answer Key
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Principles Of Business 6th Edition Answer Key
 - Fact-Checking eBook Content of Principles Of Business 6th Edition Answer Key
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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