

Figure 8

1. C-D-E thread-feed selector lever
2. A-B thread-feed selector lever
3. Cone gear 1 to 10 selector dial
4. Cone gear locking lever
5. Spindle speed selector outer lever
6. Spindle speed selector inner lever
7. Clutch-Brake lever (spindle)
8. Feed rod-lead screw selector lever
9. Cross-feed screw
10. Compound rest screw
11. Carriage lock screw
12. Cross-feed lever
13. Longitudinal feed lever
14. Tailstock spindle
15. Tailstock spindle binding lever
16. Tailstock handwheel
17. Tailstock clamp nuts
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21. Lead screw half nut lever
22. Clutch-Brake lever (spindle)
23. Thread dial

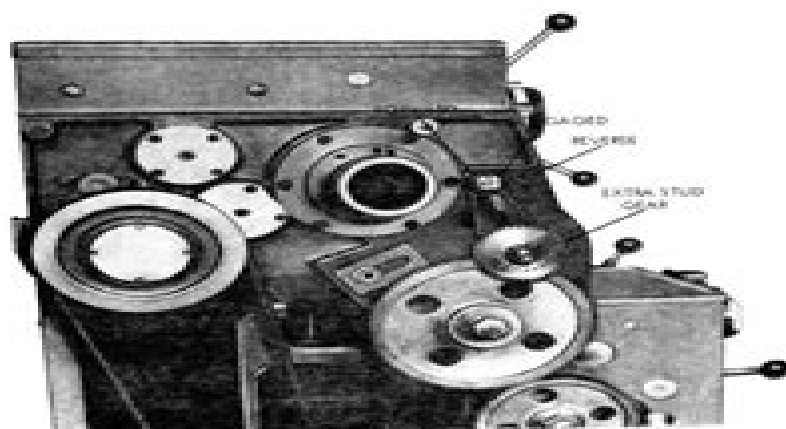


Figure 9

# South Bend Turnado Lathe Repair Manual

**South Bend Lathe Works**



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Scanlan,2023-05-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD May 2023 issue Vol 100 No 5      Industrial Education ,1980      **Industrial Arts & Vocational Education** ,1963      **Machinery** Lester Gray French,1968      Basic Maintenance for the Vintage South Bend Lathe Ilion Industrial ILION Industrial Services LLC,2020-01-04 If you are thinking about cleaning up and using that old South Bend Lathe that you inherited from your grandfather the one that has been sitting in your garage for the last 20 years this collection of maintenance tips will help you get that beautiful piece of iron back into service Basic Maintenance for the Vintage South Bend Lathe is a starting how to guide for keeping all vintage South Bend Lathes in good working order The information is applicable to all models ranging from the 9 workshop series to the industrial versions which went from a 10 swing all the way up to 16 The manual will help educate new machine operators and enthusiasts on the correct procedures to set up clean lubricate and adjust all of the critical features of the lathe The manual is 70 pages fully illustrated with many B W photographs and diagrams plus step by step instructions on the proper methods for keeping the machine in good working order In addition lubrication charts sources of supply and other basic reference material is included Even though South Bend ceased production of these fine quality lathes years ago there are still thousands of serviceable lathes sitting out there in home shops small businesses schools and machinery dealers To support owners of these vintage machine tools we also offers two separate rebuild manuals plus various rebuild parts kits for the South Bend Lathe so please check out our other items on Amazon The two rebuild manuals sold separately are A Guide to Renovating the South Bend Lathe 9 Model A B C Plus Model 10k and for the larger industrial lathes A Guide to Renovating the South Bend Lathe Models 10L 13 14 1 2 16 If you have a SouthBend lathe then any of these guides will be extremely helpful in getting your machine back into service      *A Guide to Renovating the South Bend Lathe 9 Model A, B and C Plus Model 10k* L. L. C. ILION Industrial Services, LLC,2013-02-14 If you are thinking about cleaning up that old South Bend Lathe that was given to you by your grandfather and has been sitting in your garage this manual is what you will need to get the job done A Guide to Renovating the South Bend Lathe 9 Model A B C and Model 10k is our brand new soft cover 106 page shop manual which is fully illustrated with over 300 B W photographs plus step by step maintenance instructions for the standard South Bend workshop lathes that were produced in large numbers between 1939 and the late 1980 s As you will notice this is not a fuzzy Xerox reprint of an older existing manual that you see on line frequently This newly published book was produced over the last two

years specifically with the South Bend Lathe enthusiast in mind and it addresses the most commonly asked questions and methods for how to renovate a used machine tool Even though South Bend ceased production of these fine quality lathes years ago there are still thousands of servicable lathes sitting out there in home shops small businesses schools and machinery dealers This book takes the guess work out of what to do if you find one and decide to purchase it The details include the sequence for disassembling cleaning reassembling and adjusting the critical components of the 9 Model A B and C horizontal drive lathes plus the 10k or light 10 model Additional information is included for evaluating and purchasing a used SBL if you are not lucky enough to already own one and we have a section on refinishing industrial machinery The typeface of the manual is two points larger than normal for those of us who prefer to work at the bench without reading glasses The instructions are very straight forward and no prior machinery renovation experience is required The manual also includes a list of resources for vintage SBL owners as well as parts references tool requirements lubrication guides and material specifications If you have a Southbend lathe don't miss your chance to pick up a complete guide for a very reasonable price PLEASE NOTE This manual does not cover the 10L or Heavy Ten South Bend Lathe since they are two distinctly different designs If you have a 10L or larger industrial lathe please check out our other manuals

**Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Lathe, Engine, 9-inch Swing, Model CL 670Z (South Bend Lathe) (3416-00-235-0551).**, 1991     Price List of Repair Parts for South Bend Lathes South Bend Lathe Works, 1935     Parts List No. 30-B for 9-inch South Bend Precision Lathes and Attachments South Bend Lathe Works, 1947     **Parts List No. P-615 for South Bend 9-inch Model C** South Bend Lathe Works, 1945     **The South Bend Machine Shop Course** South Bend Lathe Works, 1949     *South Bend Lathes for Auto Service Shops* South Bend Lathe Works, 1932     South Bend Lathe Works South Bend Lathe Works, South Bend, Ind, 1936

**A Guide to Renovating the South Bend Lathe Models 10L 13 14-1/2 16** ILION Industrial Services, 2011-02-12

**South Bend Lathe 1307** South Bend Lathe Works, 1968     "South Bend" Hand Book No. 33 for the Auto Mechanic South Bend Lathe Works, 1929     South Bend 9-inch "workshop" Lathe South Bend Lathe Works, 1934     Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Lathe, Engine Model 1754 (NSN 3416-00-250-6550) Standard-Modern Tool Company, Limited , 1991     **South Bend Lathe Anniversary Catalog** South Bend Lathe Works, 1955

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