

45

ck

/k/ 2-letter /k/

used only at the end of a root  
word after a single short vowel

YesPhonicsPublishing

prick a pickle

46

ed

/ed/ - /d/ - /t/

past tense ending

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spotted

starred

striped

47

or

/or/

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form a sord

48

wh

/wh/

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whisper  
to a whale

# Spalding Phonics 2nd Grade

**Richard Bailey**



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web the tolerance over specified thickness in the area more than 3 inches in from the longitudinal edges of the plate at the mill produced width shall not exceed twice the tabular tolerance source asme sa480 specification for general requirements for flat rolled stainless and heat resisting steel plate sheet and strip tolerance over

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web table 3 tolerance over width and length for sheared edges nominal length l mm tolerances on the width lower upper l 4000 0 20 4000 l 6000 0 30 6000 l 8000 0 40 8000 l 10000 0 50 10000 l 15000 0 75 4 flatness flatness is measured as the maximum deviation from a horizontal flat surface

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the longitudinal edge 3 for thickness measured at any location other than that specified in note 2 the permissible maximum  
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total length 10 for both camber and sweep thus for a 30 long beam the general permissible variation from straightness  
would be 3 8

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web astm a6 sets the acceptable variance for member length straightness camber sweep and cross section properties cross section properties addressed are overall depth and width flange and web thickness and flange out of alignment see table 1