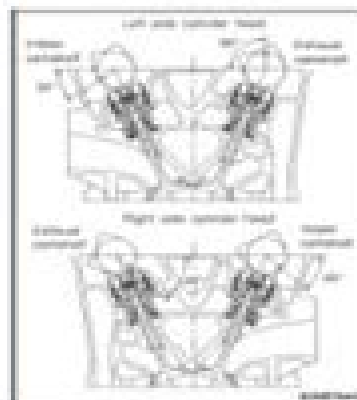


# Subaru Legacy 1993-1999 Workshop Manual



## 1) Camshaft installation

Apply engine oil to cylinder head at camshaft bearing location before installing camshaft. Install camshaft so that rocker arm is close to or in contact with "base circle" of cam lobe.

### CAUTION:

When camshafts are positioned as shown in figure, camshafts need to be rotated at a minimum to align with timing belt during installation.

Right-hand camshaft need not be rotated when set at position shown in figure.

Left-hand intake camshaft: Rotate 60° clockwise.

Left-hand exhaust camshaft: Rotate 45° counter-clockwise.

## 2) Camshaft cap installation

(1) Apply fluid packing sparingly to cap mating surfaces.

### CAUTION:

Do not apply fluid packing excessively. Excess may cause excess packing to come loose and flow forward of seat, resulting in oil leakage.

Fluid packing:

Part#: 60040 1215 or equivalent

(2) Apply engine oil to camshaft bearing surface and install cap on camshaft. Align identification mark.

(3) Gradually tighten cap at least two stages in the numerical order shown in figure, and then tighten to specified torque.

(4) Tighten cap on exhaust side.

(5) After installing cap, ensure camshaft rotates only clockwise. Holding it at "base" circle.

## Camshaft oil seal installation

Apply grease to nose of seal lip and press onto front end of camshaft by using ST1 and ST2.

### CAUTION:

Use a new oil seal.

ST1: 499567100 OIL SEAL INSTALLER

ST2: 499567000 OIL SEAL GUIDE

## 2. Cylinder 1

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- 1) Rocker cover (Rt)
- 2) Rocker cover gasket (Rt)
- 3) Oil separator cover
- 4) Cover
- 5) Intake camshaft cap (Front Rt)
- 6) Intake camshaft cap (Center Rt)
- 7) Intake camshaft cap (Rear Rt)
- 8) Intake camshaft (Rt)
- 9) Exhaust camshaft cap (Front Rt)
- 10) Exhaust camshaft cap (Center Rt)
- 11) Exhaust camshaft cap (Rear Rt)
- 12) Exhaust camshaft (Rt)
- 13) Water valve guide

- 14) Exhaust valve guide
- 15) Exhaust valve seat
- 16) Oil seal
- 17) Cylinder head (Rt)
- 18) Cylinder head gasket (Rt)
- 19) Cylinder head gasket (L/R)
- 20) Cylinder head (L/R)
- 21) Intake camshaft (L/R)
- 22) Exhaust camshaft (L/R)
- 23) Intake camshaft cap (Front L/R)
- 24) Intake camshaft cap (Center L/R)
- 25) Intake camshaft cap (Rear L/R)
- 26) Exhaust camshaft (L/R)

- 27) Exhaust camshaft cap (Center L/R)
- 28) Exhaust camshaft cap (Rear L/R)
- 29) Rocker cover gasket (L/R)
- 30) Rocker cover (L/R)
- 31) Oil filter
- 32) Oil filter base
- 33) Oil filter

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SUBARU MOTOR CO., LTD.  
1-1-1, HONJO, MATSUYAMA, JAPAN

# Subaru Legacy 1993 Owner39s Manual

**Rachel S Tattersall**



## **Subaru Legacy 1993 Owner39s Manual:**

## Unveiling the Power of Verbal Artistry: An Psychological Sojourn through **Subaru Legacy 1993 Owner39s Manual**

In a world inundated with displays and the cacophony of instantaneous communication, the profound power and emotional resonance of verbal artistry often fade into obscurity, eclipsed by the regular onslaught of sound and distractions. Yet, situated within the lyrical pages of **Subaru Legacy 1993 Owner39s Manual**, a charming work of literary splendor that pulses with raw emotions, lies an unique trip waiting to be embarked upon. Written by way of a virtuoso wordsmith, that enchanting opus guides viewers on a psychological odyssey, lightly exposing the latent possible and profound influence embedded within the complicated web of language. Within the heart-wrenching expanse with this evocative evaluation, we can embark upon an introspective exploration of the book is key themes, dissect their charming writing model, and immerse ourselves in the indelible effect it leaves upon the depths of readers souls.

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