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4	Enter your data here->		Trial2	43.114	43.114	43.114	43.115	43.114	43.114	43.115		
5			Trial3	43.115	43.115	43.115	43.114	43.115	43.115	43.114		
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45			Spec Tolerance	0.002	AIAG - Automotive Industry Action Group Formulas					USL	43.115	LSL
46				% Using	% Using	NDC<5 - Not enough Part Variation! See instructions in cell S1 or tab.						
47		TV	Tolerance	NDC<5 - Not enough Part Variation! See instructions in cell S1.								
48	EV (Equipment Variation)	0.0004		Equipment Variation (EV)								
49	%EV	NDC<5	130.0%	# Parts	#Trials	#Ops	% of Total Variation (TV)					
50	AV (Appraiser Variation)	0.00023		10	3	3	Appraiser Variation(AV)					
51	%AV	NDC<5	69.3%				% of Total Variation (TV)					
52	R&R (Gage Capability)	0.0005					Repeatability and Reproducibility (R&R)					
53	%R&R	NDC<5	147.3%	NDC 0			% of Total Variation (TV)					
54	PV (Part Variation)	0.0001		Not enough Part Variation			Part Variation (PV)					
55	%PV	20.9%	31%				% of Total Variation (TV)					
56	TV (Total Variation)	0.0005					Total Variation (TV)					

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