

3-1. FOREWORD.

The E Series Teledyne Continental Aircraft Engines includes all engines of model designations E-165, E-185 and E-225. Dash numbers following the basic model number indicate variations in equipment, as described generally in Table II, to adapt the engines to various types of aircraft. Most parts are interchangeable between models, however, there are important differences in types of crankshafts, oil sump, accessory case, and accessory equipment. The service parts catalog provides detailed information as to application of the parts which are not used in all models, and it should be consulted whenever it becomes necessary to order parts for a specific engine. The following description will provide a general idea of the construction of each model and detailed information on the operation of the various engine systems. A close observation of the illustrations will aid in following the descriptions.

3-2. CRANKCASE.

The crankcase is composed of two aluminum alloy castings, joined at the lengthwise vertical center plane of the engine by twenty one bolts through holes in external top and bottom flanges and by ten through bolts in holes drilled through bolts in holes drilled through lateral stiffening webs. Recently, the lower parting flanges of Model E-185 crankcases were made thicker for additional rigidity. This change made it necessary to use longer 5/16 inch attaching bolts, as indicated in the new Parts Catalog. The webs, cast integrally, have enlarged bosses which are line bored to provide seats for crankshaft main bearings and, below them, other bosses which are bored to act as camshaft bearings. The four main webs accommodate four bearings for each shaft. Lead coated, steel backed Tri-Metal precision inserts are installed in the four main bearing seats with the split matching the case parting surface. Each insert is retained by a tang which

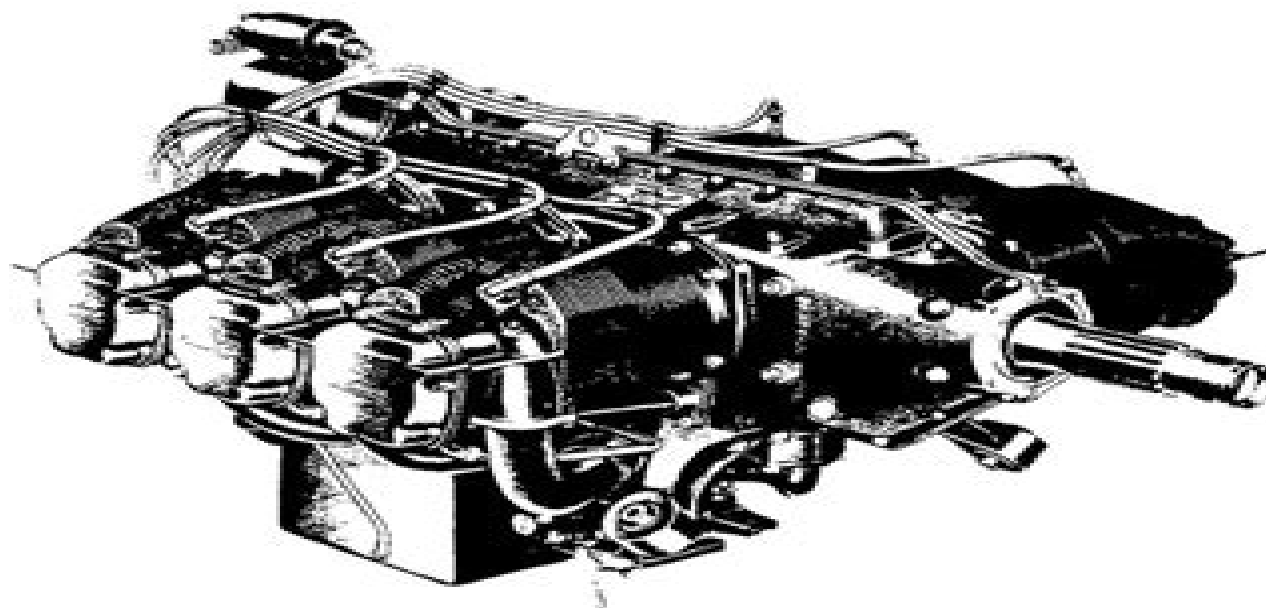


FIGURE 2. THREE-QUARTER RIGHT FRONT VIEW OF WET SUMP ENGINE.

Ra215cc Overhaul Manual

Roman Wölfel



Ra215cc Overhaul Manual:

This book delves into Ra215cc Overhaul Manual. Ra215cc Overhaul Manual is an essential topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Ra215cc Overhaul Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Ra215cc Overhaul Manual
- Chapter 2: Essential Elements of Ra215cc Overhaul Manual
- Chapter 3: Ra215cc Overhaul Manual in Everyday Life
- Chapter 4: Ra215cc Overhaul Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Ra215cc Overhaul Manual. This chapter will explore what Ra215cc Overhaul Manual is, why Ra215cc Overhaul Manual is vital, and how to effectively learn about Ra215cc Overhaul Manual.
3. In chapter 2, the author will delve into the foundational concepts of Ra215cc Overhaul Manual. The second chapter will elucidate the essential principles that must be understood to grasp Ra215cc Overhaul Manual in its entirety.
4. In chapter 3, this book will examine the practical applications of Ra215cc Overhaul Manual in daily life. This chapter will showcase real-world examples of how Ra215cc Overhaul Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Ra215cc Overhaul Manual in specific contexts. The fourth chapter will explore how Ra215cc Overhaul Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Ra215cc Overhaul Manual. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Ra215cc Overhaul Manual.

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