

- 1 ENSURE GATE MOVES SMOOTHLY IN BOTH DIRECTIONS.
- 2 MECHANICALLY INSTALL OPERATOR. **NOTE:** SEE MANUAL.
- 3 BEFORE MAKING ELECTRICAL CONNECTIONS MAKE SURE POWER IS TURNED OFF AT SOURCE.

- 4 MAKE POWER SUPPLY CONNECTION THAT MATCHES YOUR INSTALLATION.



WARNING

TO PREVENT THE RISK OF PERSONAL INJURY OR DEATH, DISCONNECT POWER AT THE FUSE BOX BEFORE PROCESSING ELECTRICAL CONNECTIONS. MUST BE MADE BY A QUALIFIED INDIVIDUAL. OBSERVE LOCAL ELECTRICAL CODES WHEN WIRING THE OPERATOR.

- 5 DETERMINE HAND OF OPERATOR AND SET DIPSWITCH AS SHOWN BELOW.



- 6 SET LIMIT NUTS TO CENTER OF TRAVEL.



- 7 MANUALLY SET GATE TO CENTER OF TRAVEL.



- 8 TURN ON POWER AND USE ON BOARD 3-BUTTON STATION TO RUN OPERATOR TO OPEN AND CLOSE POSITION. SET RESPECTIVE LIMIT NUT AT EACH LOCATION. **NOTE:** IF OPERATOR RUNS IN WRONG DIRECTION CHECK DIPSWITCH #2. IF DIPSWITCH #2 IS CORRECT AND OPERATOR IS NOT SWITCH 2 INCOMING POWER LEADS.

WARNING

TO AVOID RISK OF INJURY, MAKE SURE POWER IS TURNED OFF BEFORE MAKING ANY ADJUSTMENTS.

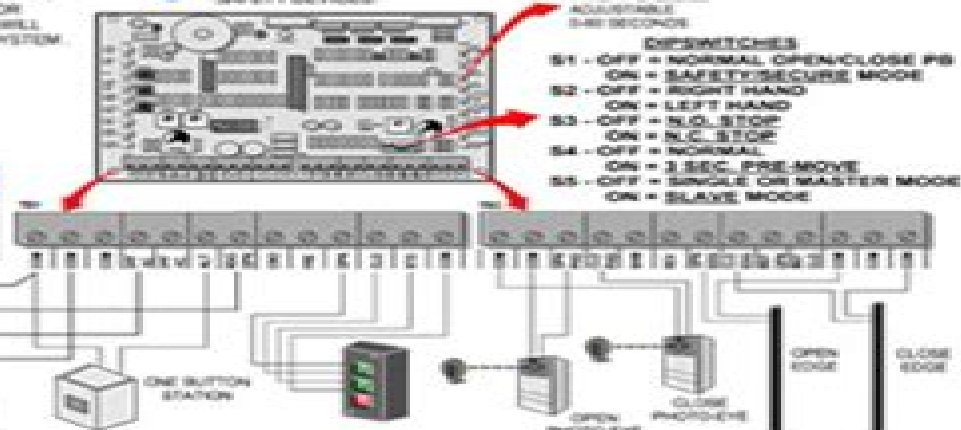


- 9A FOR OPERATORS WITHOUT A CLUTCH SET FORCE ADJUSTMENT IN BOTH OPEN AND CLOSE DIRECTIONS JUST STRONG ENOUGH TO AVOID NUISANCE ACTIVATION OF THE SAFETY SYSTEM. **NOTE:** NEVER INCREASE FORCE SETTING TO MAKE UP FOR A GATE WHICH IS NOT MAINTAINED OR PROPERLY INSTALLED. THIS WILL DEACTIVATE THE SAFETY SYSTEM.



- 9B FOR OPERATORS SUPPLIED WITH A CLUTCH FORCE ADJUSTMENT ON THE BOARD MAY BE TURNED TO MAXIMUM FORCE (FULLY OPENING). SENSITIVITY WILL BE ADJUSTED THROUGH THE CLUTCH WHICH IS FACTORY PRESET TO HANDLE MOST INSTALLATIONS. **NOTE:** FOR EXTRA HEAVY GATES SEE MANUAL FOR CLUTCH ADJUSTMENT.

- 10 CONNECT CONTROL AND SAFETY DEVICES.



WARNING

TO AVOID RISK OF INJURY, MAKE SURE POWER IS TURNED OFF BEFORE MAKING ANY CONNECTIONS.

RADIO CONTROL CONNECTION
(FACTORY SET UP IS OPEN ONLY)
NOTE: FOR OPEN/CLOSE OPERATION MOVE WIRE ON CONTROL BOARD TERMINAL STRIP FROM "BROD" TO "CROD" TERMINAL.

TIMER TO CLOSE ADJUSTABLE 0-99 SECONDS

DIPSWITCHES

S1 - OFF = NORMAL OPEN/CLOSE PG
ON = SAFETY/SECURE MODE

S2 - OFF = RIGHT HAND
ON = LEFT HAND

S3 - OFF = N.O. STOP
ON = N.C. STOP

S4 - OFF = NORMAL
ON = 2 SEC. PRE-MOVE

S5 - OFF = SINGLE OR MASTER MODE
ON = SLAVE MODE

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EMAIL TO: FWTECH@VEPOWER.NET
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NOTE: ALL SAFETY DEVICES MUST BE NORMALLY OPEN.

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U.S. Army



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