

# 2013 Flat Rate Labor Chart



1 UNIT = 6 minutes (1/10 hr.)

R&R = Remove & Replace

## WALK BEHIND MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES	1	Adjust
	2	Replace
	4	Replace (Royal)
WHEEL/ DRIVE SYSTEM	5	Ground Speed Control Levers
	1	Replace wheel (add 1 unit for drive wheel)
	5	Replace friction wheel
	5	Replace idler pulley
	3	Replace engine pulley (Royal)
	4	Replace engine pulley
	4	Replace axle or drive pulley
	2	Replace transmission drive pulley
	6	Replace front axle (Royal)
	8	Replace rear axle (Royal)
ELECTRICAL SYSTEM	2	Replace drive belt (Royal)
	3	Replace drive belt
	8	R&R transmission
	2	Replace battery

## RIDING MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES/ CONTROLS	4	Replace clutch cable
	5	Replace transmission cable
	4	Replace brake cable
	5	Replace height adj. lever
	8	Replace height adj. components
	4	Replace pedal clutch/brake
	2	Throttle/choke cable
STEERING	2	Replace steering wheel
	4	Replace steering shaft
	4	Tie rod end
	3	Replace steering chain
	5	Replace steering cable
	3	Replace steering return spring
	6	R&R steering sector
	6	R&R front axle
TRANSMISSION/ SYSTEM	1	R&R grease fittings
	3	Front axle spindle assembly
	5	Replace transmission belt
	2	Replace idler (trans. gear box)
	1	Replace front wheel
	2	Replace rear wheel
	20	R&R transaxle
	2	Brakes (adj.)
	3	R&R brakes
	2	Tire repair
ENGINE	3	Replace tire
	3	Drive pulley idler
	4	Install tube
	15	R&R engine (850-12 & 970-12)
MISCELLANEOUS	25	R&R engine (except 850-12 & 970-12)
	2	Seat
	4	Hood
	2	Battery
	3	Grill
	1	Foot pads

SECTION	UNITS	JOB DESCRIPTION
HANDLE	5	Replace upper (Royal)
	3	Replace upper
	2	Replace lower
HEIGHT ADJUST	8	Replace handle (Royal)
	3	Replace each adjuster/axle on drive wheel
	2	Replace each adjuster/axle on non-drive wheel
MOWER DECK	15	Replace deck assembly (Royal)
	40	Replace deck (Royal)
	10	Replace deck
	1	Covers
	5	Replace blade/hub Deck support kit
CUTTING DECK	3	Spring
	2	Replace blade
	4	Replace front bumper
	1	Replace front fender
	6	Replace blade spindle/mandrel
	5	Replace blade brake
	4	Replace blade belt primary/secondary
	3	Replace belt pulley
	8	Replace deck support frame
	5	Height adjustment
	3	Replace deck complete
	10	Replace cutting deck (shell)
	2	Quadrant (850-12)
	3	PTO idler pulley
ELECTRIC/ SYSTEM	2	Replace front deck roller
	1	Replace rear deck roller
	4	Replace idler (cutting deck)
	10	Repair lift assembly
	8	Electric actuator
	4	Replace starter solenoid
	2	Replace micro switch
	2	Replace battery
	2	Replace ignition switch
	10	Replace main harness
FUEL SYSTEM	3	Replace voltage regulator
	4	R&R Gauges & Switches
	6	R&R PTO clutch (electric)
	1	Wire connector clutch connector wire
	2	Replace tank (850-12 & 970-12)
	1	Replace filter/hose
	6	R&R fuel tank (except 850-12 & 970-12)
	1	Covers all

Rear Fender

Dash

Muffler

# Small Engine Labor Guide

**AW Chickering**

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the 'AW Chickering' text.

## **Small Engine Labor Guide:**

## Reviewing **Small Engine Labor Guide**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Small Engine Labor Guide**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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### **Table of Contents Small Engine Labor Guide**

1. Understanding the eBook Small Engine Labor Guide
  - The Rise of Digital Reading Small Engine Labor Guide
  - Advantages of eBooks Over Traditional Books
2. Identifying Small Engine Labor Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Small Engine Labor Guide
  - User-Friendly Interface
4. Exploring eBook Recommendations from Small Engine Labor Guide
  - Personalized Recommendations
  - Small Engine Labor Guide User Reviews and Ratings
  - Small Engine Labor Guide and Bestseller Lists

5. Accessing Small Engine Labor Guide Free and Paid eBooks
  - Small Engine Labor Guide Public Domain eBooks
  - Small Engine Labor Guide eBook Subscription Services
  - Small Engine Labor Guide Budget-Friendly Options
6. Navigating Small Engine Labor Guide eBook Formats
  - ePub, PDF, MOBI, and More
  - Small Engine Labor Guide Compatibility with Devices
  - Small Engine Labor Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Small Engine Labor Guide
  - Highlighting and Note-Taking Small Engine Labor Guide
  - Interactive Elements Small Engine Labor Guide
8. Staying Engaged with Small Engine Labor Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Small Engine Labor Guide
9. Balancing eBooks and Physical Books Small Engine Labor Guide
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Small Engine Labor Guide
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Small Engine Labor Guide
  - Setting Reading Goals Small Engine Labor Guide
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Small Engine Labor Guide
  - Fact-Checking eBook Content of Small Engine Labor Guide
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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