



SMW-AUTOBLOK Type
Size

		SLU 1	SLU 2	SLU 3	SLU 3.1	SLU 3.2	SLU 4	SLU 5	SLU 5.1	SLU 6
Clamping range without chip guard	mm	4	5	12	20	30	30	30	85	125
Clamping range with chip guard, 3 piece	mm	64	100	152	165	200	245	250	250	250
Clamping range with chip guard, 8 piece	mm	8	12	14	20	30	30	30	85	125
A	mm	237	279.5	420	437	455	608	687.5	717.5	945.5
B	mm	137	155	202	209	225	300	330	330	330
C	mm	51	70	115	125	138	145	170	150	215
D	mm	54	85	135	135	135	240	220	200	308
E	mm	135	175	282	282	282	365	400	400	510 / 540
F	mm	130	150	200	200	200	300	330	330	330
G	mm	55	70	115	115	115	170	170	145	145
H	mm	30	35	52	52	52	82	82	82	82
I	mm	26	42	62	62	62	82	82	82	82
J	mm	20	35	50	50	50	80	75	75	75
K	mm	12	20	25	25	25	25	25	25	25
L	mm	12	20	25	25	25	25	25	25	25
M	mm	18	25	40	40	40	62	62	62	80
N	mm	5	21	25	25	25	30	30	30	40
O	mm	70	84.5	122	122	120	180	187.5	187.5	235.5
P	mm	64	100	152	152	152	165	165	165	165
Q	mm	60	72	90	90	90	100	100	100	115
R	mm	68	75	100	100	100	110	110	110	120
S	mm	50.5	75	105	105	105	112	108	108	108
T	mm	11	10	18	18	18	25	25	25	27
U	mm	28	30	50	50	50	68	68	68	70
V	mm	27	32	50	50	50	68	68	68	70
W	mm	27	32	50	50	50	68	68	68	70
X	mm	27	32	50	50	50	68	68	68	70
Y	mm	27	32	50	50	50	68	68	68	70
Z	mm	27	32	50	50	50	68	68	68	70
Clamping pressure, min. / max.	mm	0.1 / 50	0.1 / 50	0.1 / 50	0.1 / 50	0.1 / 50	0.1 / 50	0.1 / 50	0.1 / 50	0.1 / 50
Max. clamping force of roller	mm	180	400	1050	1800	3000	4500	2000	2000	3000
Clamping pressure within the whole range	mm	5000	5000	5000	5000	5000	5000	5000	5000	5000
Repetitive accuracy	mm	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005
Max. roller surface speed	mm	800	800	120	120	120	120	120	120	120
Weight approx.	kg	8	18	30	30	30	30	30	30	30

Smw Steady Manual

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