



NDT Technologies for QA

Any quality characteristic used in an acceptance plan should be correlated to performance of the product. On the other hand, a quality characteristic used in the contractor's PC plan needs to be sensitive to changes in the materials production process and equipment wear during production. A quality characteristic is defined by TRC E-C235 (August 2018) as:

That characteristic of a unit or product that is actually measured to determine conformance with a given requirement. When the quality characteristic is measured for acceptance purposes, it is an acceptance quality characteristic (AQC); when measured for PC (QC) purposes, it is a process control quality characteristic.

This chapter identifies NDT technologies suggested for use for PC and acceptance. The appendices are the draft standard practices for these NDT technologies. The draft standard practices are considered provisional and subject to revision (see Special Warning Note 2). As of the publication date of this manual, no NDT technology is being used for acceptance in accordance with the federal requirement on federally funded projects, except for smoothness or surface profile (see Special Warning Note 1). Some of the NDT technologies identified for PC and QC, however, are being used.

Special Warning Note 2

The Standard Practices prepared for different NDT technologies using this manual are considered drafts because they have yet to be balloted by the respective AASHTO technical subcommittee. Section 5.1 includes a listing of the Standard Practices that were prepared in accordance with this document.

5.1 NDT Response and the Quality Characteristic

Most NDT technologies do not directly measure a quality characteristic or material property, but measure a response that is correlated to the quality characteristic or material property. NDT technologies used for PC need to be sensitive to changes in the production or construction process—they do not need to be correlated to performance. Conversely, NDT technologies used to measure an AQC for acceptance need to be correlated to performance (Von Quintus et al. 2023). The NDT response–quality characteristic relationship is an important point that must be understood and quantified, especially when used in a PC plan or an acceptance plan.

The NDT technologies suggested for use in *NGHRP Web-Only Document 375* (Von Quintus et al. 2023) are listed below and grouped by QA function (acceptance and PC) and pavement

Ndt Quality Assurance Manual

JA Banks



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