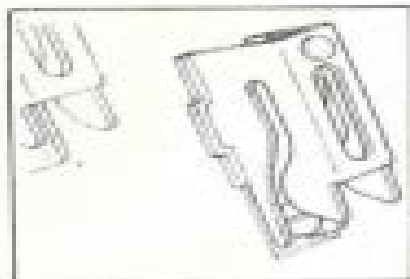
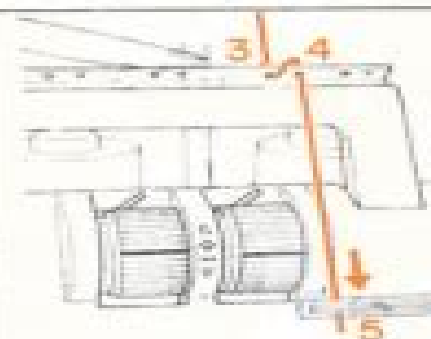
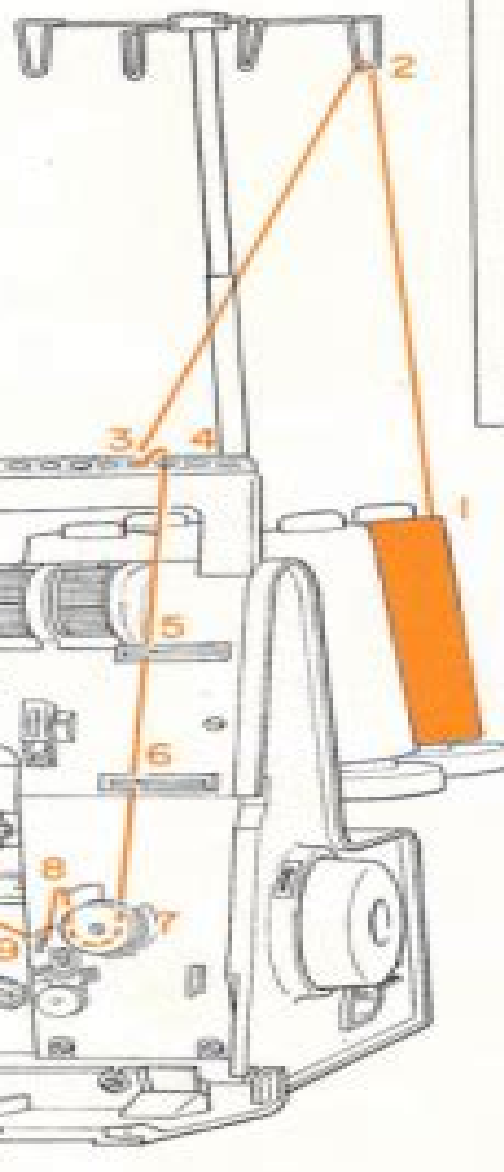


4. You must provide the needles and looper with an excessive length of threads for about 50 mm (2") respectively.



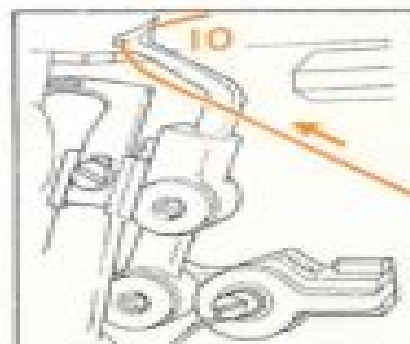
Pass a needle thread through the needle from front to rear.



Pass each threads through both of the thread tension discs by pressing them with your fingers and pull them downwards.



Pass each threads through both of the thread tension discs by pressing them with your finger and pull them to the left.



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Jeff Kibler, John Harold Haynes



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