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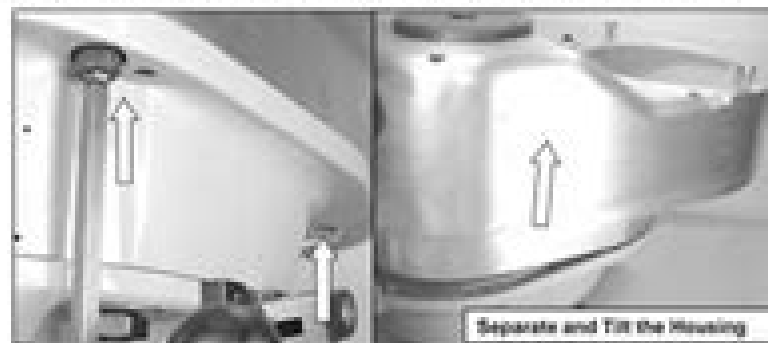


Bridgeport Series 1 1/2" Head

Step 2: Belt Housing Removal



7. **Belt Housing Removal:** The top two sections of the aluminum belt housing will be removed as a unit. First lower the quill to the bottom of its travel. If there is a plastic cover plate over the speed changer, remove the two flat head machine screws securing it. Remove only the two lower socket head cap screws from the bottom of the speed changer housing.



8. Remove the 4 socket head cap screws that secure the gear housing to the lower belt housing (2 on each side of the head). Tap the rear of the belt housing with a rubber mallet to separate the belt housing from the dowel pins on the gear housing. Tilt the housing to the rear slightly.

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