

Figure 1-3-1. Machine Features

1-3-1

Machine sections are as follows:

X-axis = 20"

Y-axis = 15"

Z-axis = 14" (Manual)

Z-axis = 12" (C/C)

The drive arrangement on the X and Y axes is not something from the ball screw support bearing, but between two bearings where available space leads to better design through stiffness. The open portion of the saddle ways that support and guide the table are provided with sliding way covers on each side of the table. No operating handles are supplied for the X or Y axes, but the manual hand crank for the Z-axis is standard (without Option 1). Dual binding clamps are supplied for knee-to-column locking.

### 1.3.2 Lubrication System

Lubrication is supplied to all moving members from a central lubricating tank containing a filter and a motorized mechanical lubricating pump. (Tank capacity is one quart). Each pump discharge delivers a metered amount of fluid every 30 minutes for manual applications.

Distribution as follows:

X axis    4 orifices    (2 faces & 2 guiding edges)

Y axis    4 orifices    (2 faces & 2 guiding edges)

Z axis    6 orifices    (2 faces, 2 guiding edges & back both sides)

Lubrication for each ball screw is also delivered by the central system and controlled by an orifice at a distributor and directed to each ball nut. (This also applies to a hand powered knee drive with Anne screw.)

### 1.3.3 Ram Turret Assembly

The top of the column is 17 1/2 inches in diameter and is machined to accept a tapered V-ram which permits the ram to rotate about the vertical axis of the column. The bearing surface and securing means is so arranged that extreme moment loads about this surface can be exerted without excessive deflection. On the turret is mounted a ram driven by rack and pinion to decrease or increase the thrust

1-3-3

# Series Ii Bridgeport Repair Manual

**J Ma**



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