

# Automatic Cutter Autocut 115

for highly automated  
label production



## Description of Autocut 115

The automatic POLAR Autocut 115 cutting machine is the core component of the SC-21 LabelSystems for the efficient production of square-cut labels. The material is fed via the POLAR LT-5 buffer / loading table. The precut strips are manually positioned on the LT-5 and afterwards pushed onto the Autocut rear table. For safety reasons, the transfer area is secured by a light curtain while the strips are transported. In the Autocut the strips are arranged on the rear table with their sides and front precisely aligned (lateral adjusting gauge, front gauge). After the labels have been cut they are arranged on the front table (aligning station) and a dedocking device pushes them out into the BM-105 multi-station ponder.

## Customer benefits

- ✎ Longer service life of the knives and faster knife changing through POLAR Optikrate with fine adjustment of knife in the bottom dead center
- ✎ Intuitive cutting program generation with block programming or Compout ensures very short set-up times
- ✎ Utmost cutting precision due to the lateral and front gauges
- ✎ Very reliable for the daily work. Long service life due to a stable one-piece machine frame, knife drive unit with worm gear, and compact, fully enclosed hydraulic system

## Technical data

Cutting width in automatic operation max.	1.000 mm   39.37 in
Feeding depth	1.400 mm   55.12 in
Clamp opening min.*	30 mm   1.18 in
Clamp opening max.**	120 mm   4.72 in
Label size max.**	25 x 40 mm 0.99 x 1.57 in
Label size max.**	250 x 1.000 mm 9.84 x 39.37 in
Clamp pressure min.	150 daN
Clamp pressure max.	4.500 daN

\* depending on preceding and/or subsequent device

\*\* depending on material, label size

Further technical data are available for download on our website.

# Polar Emc 115 Cutter Electrical Service Manual

**Thomas Griffiths**



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Electrical Equipment ,1962

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