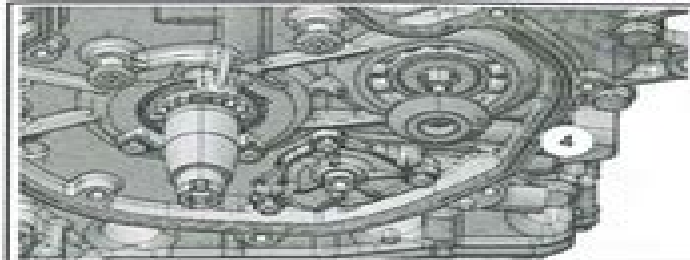
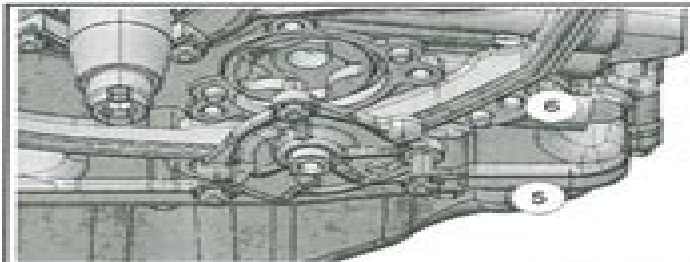


5. Remove the upper oil pump sprocket spacer ④.



6. Remove the bolts ⑤ securing the oil pump cover to the crankcase.



7. Grasp the oil pump shaft ③ and pull it outward to remove the shaft, oil pump cover and inner oil pump gerotor. This will prevent the oil pump drive pin from falling out and into the crankcase.

NOTE

The gerotor set has (2) orientation dots that must be installed inward upon assembly.



Figure 1

8. Remove the center gerotor, pin and shaft from the oil pump cover.

NOTE

There is a spacer in between the inner oil pump gerotor and the oil pump cover.

9. Remove the oil pump gerotor that is in the engine case (if needed).
10. Clean the gerotors to remove oil.
11. Inspect surfaces of pump cavity in crankcase and surface of pump cover for scoring or wear.



Polaris 325 Maintenance Manual

S Ashworth



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Air Force Manual United States. Department of the Air Force,1975 *The Bluejackets' Manual* Ridley McLean,1944
Bibliography of Scientific and Industrial Reports ,1947 **Technical Abstract Bulletin** ,1964 *The 1984 Guide to the Evaluation of Educational Experiences in the Armed Services* ,1984 **United States Government Publications Monthly Catalog** ,1943 *The 1980 Guide to the Evaluation of Educational Experiences in the Armed Services: Coast Guard, Marine Corps, Navy, Dept. of Defense* American Council on Education,1980 American Book Publishing Record ,2007 **Autocar & Motor** ,1994 **THOMAS REGIONAL INDUSTRIAL BUYING GUIDE NORTHERN CALIFORNIA 2004** , Catalogue of Publications Issued by the Government of the United States United States. Superintendent of Documents,1942-08 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index **Beverage Industry Annual Manual** ,1978 **Air Navigation** United States. Department of the Air Force,1968
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