

Change Clutch Removal, Cont.

7. Remove clutch outer guide from main shaft.



Change Clutch Inspection

1. Turn the lifter bearing inner race with your finger. The bearing should turn smoothly and freely without excessive play. Also check that the bearing outer race fits tightly in the clutch lifter plate. Replace if necessary.



2. Measure the spring free length.

Spring Free Length:

Std: 1.26 (32.1 mm)

Limit: 1.22 (31 mm)



Polaris 425 Xpedition Manual

Ed Scott



Polaris 425 Xpedition Manual:

Field and Stream ,1999 **Ag Viewpoint of Central New York** ,1996 **Product Safety & Liability Reporter**
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