

- Remove the 5 screws that secure the fuel sender to the tank.



- Slowly lift the sender out of the tank. Lift the sender out at an angle, so the float will more easily come out of the fuel tank.



## Testing

Refer to Chapter 10 for fuel gauge sending unit troubleshooting.

## Sending Unit Installation

- Reinstall the fuel sender with a new gasket, using care not to bend or damage the float arm.
- Install the 5 screws and torque the screws to specification. Reconnect the sender and route the harness properly.



Sending Unit Screw Torque:  
18–24 in.lbs. (2–3 Nm) in criss-cross pattern

- Reinstall the PVT intake duct, gas tank vent line, front cab assembly, and side panels.

**NOTE:** Properly route the gas tank vent line, use tape to secure the vent line in place. (See Pic 1).

- Reconnect the negative battery cable. Test the sender for proper operation.

## TROUBLESHOOTING

### FUEL STARVATION/LEAN MIXTURE

**Symptoms:** Hard start or no start, bog, backfire, popping through intake / exhaust, hesitation, detonation, low power, spark plug erosion, engine runs hot, surging, high idle, idle speed erratic.

- No fuel in tank
- Restricted tank vent, or routed improperly
- Fuel lines or fuel valve restricted
- Fuel filter plugged
- Carburetor vent line(s) restricted
- Plugged or restricted inlet needle and seat screen or inlet passage
- Clogged jets or passages
- Float stuck, holding inlet needle closed or inlet needle stuck
- Float level too low
- Intake air leak ( throttle shaft, intake ducts, airbox or air cleaner cover)
- Jet needle position incorrect
- Incorrect pilot screw adjustment

### RICH MIXTURE

**Symptoms:** Fouls spark plugs, black, sooty exhaust smoke, rough idle, poor fuel economy, engine runs rough/ misses, poor performance, bog, engine loads up, backfire.

- Air intake restricted (inspect intake duct)
- Air filter dirty/plugged
- Electric choke inoperative
- Incorrect pilot air/fuel screw adjustment
- Faulty inlet needle and seat
- Faulty inlet needle seat O-Ring
- Float level too high
- Poor fuel quality (old fuel)
- Loose jets
- Worn jet needle/needle jet or other carburetor parts
- Dirty carburetor (air bleed passages or jets)

# Polaris 500 Hd Instruction Manual

**Thirumalaisamy P.**  
**Velavancorresponding**



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