

2-1 Maintenance Procedure

Tappet clearance

Inspect and adjust for every 400km or 25 weeks.

Disassembly

Remove the inspection cap from the bottom of tappet box.

Remove the lower shield of cylinder head.

Remove spark plug.

Remove cylinder head cover (). Refer to Fig. 2-1.

Inspection

It will be necessary to inspect and adjust the tappet clearance when:

- 1. periodical maintenance
- 2. replace or repair valve shaft
- 3. valve shaft are disturbed when replacing valve parts

Tappet clearance (cold engine)

Intake valve: 0.05~0.11mm

Exhaust valve: 0.05~0.11mm

Note

When inspecting or adjusting tappet clearance, firstly correct the phase (adjust to TDC-BTDC POINT).

Shower head is specified for cold engine.

To get correct reading of clearance, creditable should be turned by hand so working clearance more than 1 cycle and spark plug should be removed.

Take creditable till the mark on valve align to the mark on cylinder.

Refer to Fig. 2-2.

Loosen tappet adjusting nut

Insert the thickness gauge between the adjusting cover and top end of valve stem.

Refer to Fig. 2-3.

Adjust valve clearance to specifications, and then the lock nut.

Refer to Fig. 2-4.

Tools:

- Thickness gauge
- Tappet cover screw
- Wrench

Fig. 2-1



Fig. 2-2



Fig. 2-3



Fig. 2-4



Qingqi Service Manual

**General Motors Corporation. Buick
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A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located on the right side of the light blue bar.

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