

TORQUE SPECIFICATIONS

TORQUE SPECIFICATIONS		
Fastener	Size	600/700 Ft. Lbs. (Nm)
Camshaft Gear	9 mm	26-30 (35-41 Nm)
Camshaft Thrust Plate	6 mm	4.5-5.5 (6-7 Nm)
Carburetor Adaptor	8 mm	11-13 (15-18 Nm)
Counterbalance Gear	8 mm	26-30 (35-41 Nm)
Crankcase	8 mm	20-24 (27-33 Nm)
Crankcase Breather	5 mm	27-33 in.lbs.(3-4 Nm)
Cylinder Head Bolts	12 mm	60-64 (68-73 Nm)
Exhaust Manifold	8 mm	20-24 (27-33 Nm)
Flywheel	14 mm	80-100 (109-136 Nm)
Magneto Cover	6 mm	8.5-9.5 (12-13 Nm)
Oil Baffile Weldment	5 mm	4.5-5.5 (6-7 Nm)
Oil Drain Bolt (Crankcase)	12 mm	20-22 (27-30 Nm)
Oil Fill Tube Bolt	5 mm	4.5-5.5 (6-7 Nm)
Oil Filter Pipe Fitting	20 mm	33-37 (45-50 Nm)
Oil Pick Up	5 mm	4.5-5.5 (6-7 Nm)
Oil Pressure Relief Plug	10 mm	20-24 (27-33 Nm)
Oil Pressure Switch	1/4-18	8.5-9.5 (12-13 Nm)
Oil Pump Housing Screw	6 mm	8.5-9.5 (12-13 Nm)
Rocker Arm	8 mm	20-24 (27-33 Nm)
Rocker Cover	6 mm	8.5-9.5 (12-13 Nm)
Spark Plug	14 mm	16-20 (22-27 Nm)
Starter Motor	6 mm	8.5-9.5 (12-13 Nm)
Stator Assembly	6 mm	9-10 (12-14 Nm)
Stator Housing	6 mm	8.5-9.5 (12-13 Nm)
Temperature Switch	3/8 PT	16-20 (22-27 Nm)
Thermostat Housing	6 mm	8.5-9.5 (12-13 Nm)
Timing Plug	3/4-16	7-9 (10-12 Nm)
Trigger Coil/Stator Wire Holddown	5 mm	4.5-5.5 (6-7 Nm)
Water Pump Housing Cover	6 mm	8.5-9.5 (12-13 Nm)
Water Pump Impeller Nut	8 mm	9-11 (12-15 Nm)

Polaris 400 Crank Case Torque Specs

N Noddings

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