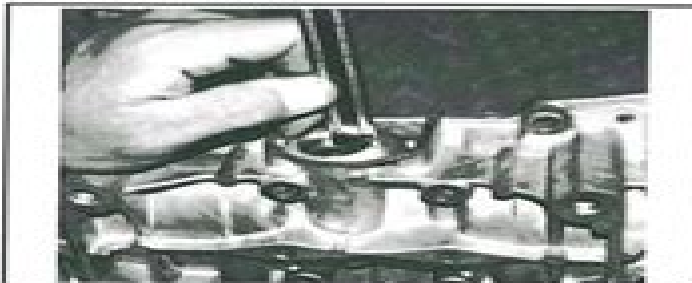


Oil Pump Bushing End Play - Fuji Engines

When removing the oil pump, always retain the original shims installed between the pump and bushing. These shims can be re-used if the original oil pump and bushing are installed into the engine. If any one of these parts are replaced with new components, the oil pump and pump bore must be measured to determine if shims will be added or subtracted from the assembly.

1. Install oil pump drive gear into crankcase. Install bushing into bore. Verify the bushing is fully seated.
2. Measure from the oil pump mounting surface to the top of the bushing. Record measurement as MEASUREMENT A.



• MEASUREMENT A

3. Measure the distance between the oil pump mounting flange surface to end of seal flange as shown below. Record measurement as MEASUREMENT B.

NOTE: On 550 engines, make sure the gasket is installed on the oil pump before taking measurement.



• MEASUREMENT B

4. Subtract measurement B from A to determine the total bushing end play.
5. Measure the total thickness of the original shims. Subtract this number from the number obtained in step 4.



Polaris 550 Edge Service Manual

Jeremy Churchill



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