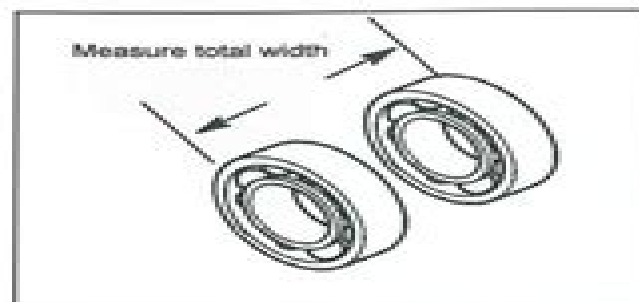


Engine EC38PL Engine

Assembly, Cont.

3. Measure total width of main bearings with bearings. Record total measurement.
4. Add all recorded measurements from Steps 1, 2, and 3 and record the total on line A below. If PTO bearings were assembled on crankshaft, record the measurement from Step 1.



5. Measure PTO crankcase half as shown to determine depth of case. Place a piece of flat stock on the case mating surface and measure from this surface to the bearing seating surface. Subtract thickness of flat stock and record the measurement on line B below.
6. Measure magneto side case half using the same procedure. Record measurement on line C below. (Remember to subtract thickness of flat stock.)
7. Add the readings from steps 5 and 6 and record on line D. Subtract line A from line D. The result is the amount of crankshaft end play.
8. If adjustment is required, determine the amount of spacers needed to achieve proper end play. Install spacers on crankshaft followed by PTO bearings.



Total from Step 1, 2, and 3. (or from Step 1 only if PTO bearings were installed).	(A) _____
Step 5 Result (B)	_____
Step 6 Result (C)	_____
Line B + Line C = (D)	_____
Line D - Line A = End Play	_____
Subtract Target End Play	- .012" (.3mm)
Shim Thickness Required =	_____

Correct crankshaft end play is .008" - .016" (.2 - .4 mm). End play is adjusted by adding or subtracting spacer washers from between the inner PTO bearing and the crank wheel. Two different thickness spacers are available for the EC38PL engines: PN 3084778 - .008" (.2 mm); and PN 3084779 - .012" (.3 mm).

Polaris 400 Atv Service Manual

Kathleen Armour



Polaris 400 Atv Service Manual:

Polaris, Sportsman 400 and 500 4x4, 1996-2003 and Xplorer 500 4x4, 1997-2003 Ed Scott, 2004 *Polaris Sportsman 400, 450 & 500 1996-2013 Manual* Penton Staff, 2000-05-24 Sportman 400 2001 2005 Sportsman 450 2006 2007 Sportsman 450 Browning Edition 2006 Sportsman 500 1996 2010 Sportsman 500 RSE 2000 2002 Sportsman 500 DUSE 2001 2002 Sportsman 500 HO 2001 2006 2008 2010 Sportsman 500 X2 2006 2010 Sp American Book Publishing Record ,2004

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The Pennsylvania Sportsman ,2000 **New York Sportsman** ,2000 Proceedings of the ... Annual Conference RESNA (Association). Conference, 1998 *Proceedings of the RESNA International ... Conference* RESNA (Association). International Conference, 1998 Each vol includes the proceedings of the Annual Conference for that year **Logging & Sawmilling Journal** ,2003 **Polaris ATVs 250-800cc, '98-'07** Alan Ahlstrand, Ken Freund, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselves will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Popular Mechanics ,1995-01 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **New York Game & Fish** ,2001 Subject Guide to Books in Print ,1971

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 - Chapter 4: Polaris 400 Atv Service Manual in Specific Contexts
 - Chapter 5: Conclusion
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