



# YAMAHA

## PW50B

### OWN

## SERVICE MANUAL



# YAMAHA

### An Official Yamaha Service Manual

Ring and gap installed top and 2nd:  
0.15 ~ 0.25 mm (0.006 ~ 0.010 in)  
Wear limit: 1.0 mm (0.04 in)



g. Holding cylinder lower flange, check for full seating of ring around bore. If not fully seated, check cylinder. If cylinder is not damaged, rotate piston ring.

Connecting rod axial play:  
0.41~0.8 mm (0.016 ~ 0.031 in)  
Limit: 1.5 mm (0.059 in)

f. Remove the dial gauge and slide the connecting rod to one side. Insert a feeler gauge between the side of the connecting rod big end and the crank wheel. Measure clearance.



Connecting rod/crank side clearance:  
0.35 ~ 0.55 mm (0.014 ~ 0.022 in)  
Limit: 1.0 mm (0.04 in)

h. Turn the pin back into bearing housing. If bearing decoration, if excessive (heavily blued), replace both.

c. Check the bearing cage for excessive wear. Check the rollers for signs of flat spots. If found, replace pin and bearing.  
d. Apply a light film of oil to pin and bearing surfaces. Install in connecting rod small end. Check for play. There should be no noticeable vertical play. If play exists, check connecting rod small end diameter for wear. Replace pin and bearing or oil as required.

e. Move the dial gauge at right angle to connecting rod small end holding the bottom of rod toward the dial indicator, rock tip of rod and measure axial play.

g. If any of the above measurements exceed tolerance, crankshaft repair is required. Take the machine to your authorized dealer.

h. During assembly apply a liberal coating of two-stroke oil to the piston pin and bearing. Apply several drops of oil to the connecting rod big end. Apply several drops of oil into each crankshaft bearings oil delivery hole.

# Pw50 Parts Workshop Manual

**A. M. C. Corporation**



## **Pw50 Parts Workshop Manual:**

**Yamaha PW50 Y-Zinger, PW80 Y-Zinger and BW80 Big Wheel 81-02** ,2000-05-24 PW50 1981 1983 1985 1987 1990 2002 PW80 1983 1985 1991 2002 BW80 1986 1988 1990 *American Book Publishing Record* ,2002 **Yamaha PW50(S)** ,1985 **45 W-WL-WR-G Parts and Service Manual** ,2021-10-20 Service and restoration guide for 45 motorcycles 1937 1964 G 1937 1952 W and 1946 1952 WR models **Master Replacement Parts Service Manual** Auto Parts Company,1922 **Saab 900 8 Valve** Bentley Publishers,1992 These official Saab manuals are the only factory authorized comprehensive single source of service information and specifications available Whether you re a professional technician or a do it yourselfer these manuals will help you understand care for and repair your Saab Everything from fundamental automotive concepts and maintenance procedures to complex electrical system troubleshooting and complete engine overhaul is clearly explained Critical updates and information from the Saab Service Information Manual the Parts Service Information System and Saab Service Training have been included as well as fast proven repair procedures and tips used by Saab technicians *Wurlitzer Model 1250 of 1950* A. M. C. Corporation,1983-01-01 *N.A.P.A. Mechanics' Repair Manual for Plymouth, 1939-49 Models ...* National Automotive Parts Association (U.S.),1940 **N.A.P.A. Mechanics' Repair Manual for Ford V-8, Chevrolet, Plymouth, 1937-38 Models ...** National Automotive Parts Association (U.S.),1938 [Service Parts Manual for 1948-1965 Panheads](#) ,2019-02 Service and parts manual is for 1948 1965 Panhead models Shop book includes service parts and dealer tips for the models and years that are listed **Volvo S40 and V50 Diesel Owner's Workshop Manual, 07-13** Chris Randall,2016-10 [Wurlitzer Model 2400 Series of 1960](#) A. M. C. Corporation,1983-01-01 [Volvo S40 & V40 Service and Repair Manual](#) Mark Coombs,Spencer Drayton,1999 [Volvo 440, 460 and 480 Owners Workshop Manual](#) A. K. Legg,1993 **MGA 1500, 1600, 1600 (MK II) Workshop Manual, 1955-1962** British Motor Corporation,British Motor Corporation Ltd,1987-12-01 Bentley Publishers is the exclusive factory authorized publisher of MG Austin Healey Triumph and Jaguar Service and Repair Manuals in the United States and Canada Each Official Workshop Manual includes the Driver s Handbook and incorporates additional factory procedures and specifications that became available following the publication of the original factory information There is also a substantial amount of supporting information compiled by Bentley Automotive Engineers in conjunction with the British Leyland training organization This includes emission control and air conditioning supplements as well as high performance special tuning manuals with competition parts lists when available [45 Parts Service Dope](#) ,2016-09 45 WLA service manual for Army models Solo and Servi Cars Includes WR factory data completed WL parts book early to late number conversion pages and V Twin 45 replacement parts and service index **Wurlitzer Model 2500 Series of 1961** A. M. C. Corporation,1983-01-01 **Volvo 1944-1968 Workshop Manual Pv444, Pv544 (P110), P1800, Pv445, P122 (P120 & Amazon), P210, P130, P220, 144, 142 & 145** Floyd Clymer,2008-06 Covers the Volkswagen 1200 1968 77 1300 and 1300A 1968 1975 1500 1968

1970 1302 1285cc 1970 1972 1302S and LS 1584cc 1970 1972 1303 1285cc 1972 1975 Karmann Ghia 1968 1974     **Volvo**  
**142, 144 and 145 Owner Workshop Manual** John Harold Haynes, 2012-10-01 An owners workshop manual for the Volvo  
142 144 and 145     Yamaha PW80(K) ,1982

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