



Fig. 48: Checking the crankshaft

A: Crankshaft main journal B: Main shaft

Removing the crankshaft

1. Remove the crankshaft arm covers.
2. Remove the crank arm mechanism.
3. Lift out the push rods.
4. Remove the two expansion screws and the bushing cover assembly the valve tappets. Lift up the valve tappets and place them in order in a box.
5. Remove the fuel injection and remove the third bolt for the fuel injection pump and alternator.
6. Remove the crankshaft pulley and alternator bracket, which are bolted to the pulley bolt.
7. Remove the pulley bolt, crank bolt and pull off the hub with a screwdriver (Fig. 49). Remove the cover over the timing gear setting.
8. Loosen the three timing belts for the cam shaft gear and remove the gear. If necessary, use a screwdriver (Fig. 50).



Fig. 49: Removing the pulley bolt



Fig. 50: Removing the crankshaft gear

9. Remove the bearing (Fig. 51). This leaves the crankshaft ready for removing forward. Put the cam shaft assembly out to avoid disturbing the bearings.

Inspecting the crankshaft

Check the crankshaft for wear on the timing faces and the cam flange. It can happen that the cam is already worn inside. Right now there can be more that by turning the cam. If the damage is more advanced or if there is considerable wear, replace the crankshaft.

Measuring

Check on the crankshaft bearing holes in the crank and in the main. The main wear and tear of the crankshaft is 0.02 mm (0.0008 in). Check the straightness of the crankshaft with a dial indicator. Maximum permissible radial clearance relative to the end bearings is 0.04 mm (0.0016 in).

After checking the cam height, remove the crankshaft between the rods.

Convert the measurements for the crankshaft and crankshaft bearings, see under "Specifications".

Changing the crankshaft bearings

Draw the bearings out their seats and then cut them. Because of an operation too fast, the crankshaft bearings can only be changed in connection with a complete overhaul of the engine.

Check carefully when installing in the bearings that the bearings are pressed in so fast a way that the oil gaps are equal to the corresponding oil gaps in the block.

Installing the crankshaft

1. Carefully push in the crankshaft so as not to damage the bearings. Fit the torque wheel inside the center of the shaft body. Tighten up the bolts and lock them.
2. Adjust the timing gears according to page 43. Fit the crankshaft gear. Tighten up the three timing bolts and lock them with lock washers.



Fig. 51: Crankshaft flange assembly (left)

3. Check to make sure the oil defects in a position and to the center over the timing gears. Replace the felt ring for the crankshaft seal.
4. Check the crankshaft pin with multimeter. It should give more than the pulley's feeler gauge approx. 0.07 mm (0.0028 in) for the timing section of 0.05 mm (0.002 in).

Check the crankshaft pin. Supply draw the pin into the pin with a feeler (0.05 in) and supply 0.05 mm (0.002 in) draw the feel of the pin when after the feel has cooled. Fit it with the feel of a needle and the timing belt. Tightening torque is 200 Nm (149 lb-ft) - 190 lb-ft.

5. Fit the pulley and the alternator bracket. Tighten the bolts to a torque of 150 Nm (110 lb-ft) - 140 lb-ft.
6. Fit the fuel injection and the fuel tube. These are properly installed when they are in position. If all appears OK, run the engine, between the pulley.
7. Fit the valve tappets in the order in which they were removed.
8. Fit the push rods and roller arm mechanism.
9. Fit the expansion screws for the valve tappet bearings and the bushing gear.
10. Adjust the valves with the valve gear cover.

Crank Mechanism

Replacing the flywheel bearing

1. Stand up the lock washers for the front of the timing belts. Remove the bolts and the washers.
2. Remove the flywheel bearing with bearing puller or 1013.



Fig. 52: Removing the flywheel bearing

5. Fit new flywheel bearing with 400 (0.015 in) and outer shell (0.015 in).

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