

Mitsubishi L200 2005-2015 Workshop Manual

11A-36

ENGINE MECHANICAL -4G54-50MC-
ENGINE ASSEMBLY

ENGINE ASSEMBLY

REMOVAL AND INSTALLATION

11A-36-0000

Removal Operation

1. Disconnect battery cable to GROUP 12 - Disconnect Service.
2. Disconnect battery cable to GROUP 12 - Disconnect Service.
3. Disconnect battery cable to GROUP 12 - Disconnect Service.
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Installation Operation

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11. Connect battery cable to GROUP 12 - Disconnect Service.
12. Connect battery cable to GROUP 12 - Disconnect Service.
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14. Connect battery cable to GROUP 12 - Disconnect Service.
15. Connect battery cable to GROUP 12 - Disconnect Service.
16. Connect battery cable to GROUP 12 - Disconnect Service.
17. Connect battery cable to GROUP 12 - Disconnect Service.
18. Connect battery cable to GROUP 12 - Disconnect Service.
19. Connect battery cable to GROUP 12 - Disconnect Service.
20. Connect battery cable to GROUP 12 - Disconnect Service.



Continued

Removal steps (Continued)

2. Battery wiring harness connection.
3. Earth cable connection.

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ENGINE ASSEMBLY

11A-39

CAUTION

The crankshaft should always be turned in a clockwise direction.



1. Measure the valve clearance at the places indicated by arrows in the illustration, according to the method.



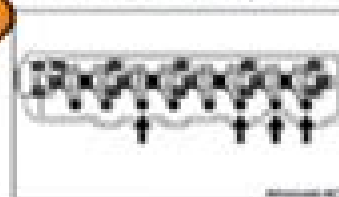
- a. Give a clearance, pushing the pad by a flat-tipped screwdriver in the opposite direction of the thickness gauge insertion as shown in the illustration.

NOTE: Do not damage the pad retainer and so on when pushing the pad by a flat-tipped screwdriver.

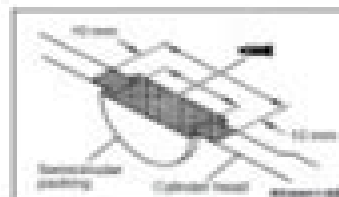
- b. Insert the thickness gauge into the clearance.



5. If the clearance is not within the standard value, adjust the valve clearance by turning the adjusting screw.
7. Tighten the adjusting screw with a screwdriver.



5. Measure the valve clearance at the places indicated by arrows in the illustration. If the clearance is not within the standard value, repeat steps 7 and 8 above.



10. Apply specified sealant to the surface of the semi-circular packing shown in the illustration. Specified sealant: 3M ATF Part No. 8888 or equivalent.

11. Install the rocker cover.
12. Install the timing belt upper cover.

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1. Understanding the eBook Workshop Manual L200 1985 4x4
 - The Rise of Digital Reading Workshop Manual L200 1985 4x4
 - Advantages of eBooks Over Traditional Books
2. Identifying Workshop Manual L200 1985 4x4
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Workshop Manual L200 1985 4x4
 - User-Friendly Interface
4. Exploring eBook Recommendations from Workshop Manual L200 1985 4x4
 - Personalized Recommendations
 - Workshop Manual L200 1985 4x4 User Reviews and Ratings
 - Workshop Manual L200 1985 4x4 and Bestseller Lists
5. Accessing Workshop Manual L200 1985 4x4 Free and Paid eBooks
 - Workshop Manual L200 1985 4x4 Public Domain eBooks
 - Workshop Manual L200 1985 4x4 eBook Subscription Services

- Workshop Manual L200 1985 4x4 Budget-Friendly Options
- 6. Navigating Workshop Manual L200 1985 4x4 eBook Formats
 - ePub, PDF, MOBI, and More
 - Workshop Manual L200 1985 4x4 Compatibility with Devices
 - Workshop Manual L200 1985 4x4 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Workshop Manual L200 1985 4x4
 - Highlighting and Note-Taking Workshop Manual L200 1985 4x4
 - Interactive Elements Workshop Manual L200 1985 4x4
- 8. Staying Engaged with Workshop Manual L200 1985 4x4
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Workshop Manual L200 1985 4x4
- 9. Balancing eBooks and Physical Books Workshop Manual L200 1985 4x4
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Workshop Manual L200 1985 4x4
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Workshop Manual L200 1985 4x4
 - Setting Reading Goals Workshop Manual L200 1985 4x4
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Workshop Manual L200 1985 4x4
 - Fact-Checking eBook Content of Workshop Manual L200 1985 4x4
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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