

Mazda 626 1997-2005 Workshop Manual

ENGINE

ENGINE REMOVAL/INSTALLATION

Warning

- Fuel vapor is hazardous. It can very easily ignite, causing serious injury and damage. Always keep sparks and flames away from fuel.
- Fuel line spills and leaks are dangerous. Fuel can ignite and cause serious injuries or death and damage. Fuel can also irritate skin and eyes. To prevent this, always complete the "Fuel Line Safety Procedures" in section F (Refer to section F, FUEL SYSTEM, BEFORE REPAIR PROCEDURE.)

- Disconnect the negative battery cable.
- Remove the radiator. (Refer to section E, RADIATOR, RADIATOR REMOVAL/INSTALLATION.)
- Remove the air cleaner.
- Remove the accelerator cable. (Refer to section F, INTAKE-AIR SYSTEM, ACCELERATOR CABLE INSPECTION/ADJUSTMENT.)
- Disconnect the fuel hose. (Refer to section F, FUEL SYSTEM, BEFORE REPAIR PROCEDURE.) (Refer to section F, FUEL SYSTEM, AFTER REPAIR PROCEDURE.)
- Remove the front pipe. (Refer to section F, EXHAUST SYSTEM, EXHAUST SYSTEM REMOVAL/INSTALLATION.)
- Remove the hose, clamps and pipes related to the fansurge.
- Remove the battery.
- Remove the fuse box.
- Remove the P/S oil pump with the oil hose still connected. Position the P/S oil pump so that it is out of the way.
- Remove the A/C compressor with the pipe still connected. Position the A/C compressor so that it is out of the way.
- Remove the drive shaft. (Refer to section M, DRIVE SHAFT, DRIVE SHAFT REMOVAL/INSTALLATION.)
- Remove in the order indicated in the table.
- Install in the reverse order of removal.
- Start the engine and:
 - check the engine oil, engine coolant, intake air and fuel leakage.
 - check the ignition timing, idle speed and idle mixture. (Refer to section F, ENGINE TUNE-UP.)
- Perform a road test.



Camshaft Installation Note

Caution

- Because there is little camshaft thrust clearance, the camshaft must be held horizontally while it is installed. Otherwise, excessive force will be applied to the thrust area, causing burn on the thrust retaining area of the cylinder head journal. To avoid this, the following procedure must be observed.

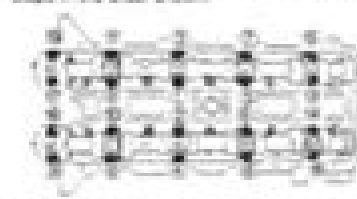
- Assemble camshaft onto the cylinder head, by cam ropes at No.1 and No.3 cylinders.



- Push the camshaft to the areas shown. Keep the camshaft surface free of contact to prevent damage.



- Apply engine oil to the camshaft and the cylinder head journals.
- Install the camshaft cap to the positions from which they were removed.
- Hand-tighten the camshaft cap bolts marked 5, 7, 8, and 9.
- Tighten the camshaft cap bolts in two or three steps in the order shown.



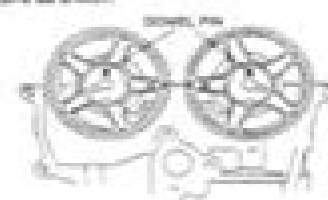
- Verify that the camshaft settles horizontally when two bearing cap bolts at No.2 journal are tightened.

- Apply clean engine oil to the camshaft oil seal.
- Push the oil seal slightly in by hand.
- Tap the oil seals in evenly by using the SST and a hammer.



Camshaft Pulley Installation Note

- Install the camshaft pulleys, positioning the cover pins as shown.



- Hold the camshaft by using a wrench on the cast hexagon as shown.



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Table of Contents Workshop Manual Mazda 626 1999

1. Understanding the eBook Workshop Manual Mazda 626 1999
 - The Rise of Digital Reading Workshop Manual Mazda 626 1999
 - Advantages of eBooks Over Traditional Books
2. Identifying Workshop Manual Mazda 626 1999
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Workshop Manual Mazda 626 1999
 - User-Friendly Interface
4. Exploring eBook Recommendations from Workshop Manual Mazda 626 1999
 - Personalized Recommendations
 - Workshop Manual Mazda 626 1999 User Reviews and Ratings
 - Workshop Manual Mazda 626 1999 and Bestseller Lists
5. Accessing Workshop Manual Mazda 626 1999 Free and Paid eBooks

- Workshop Manual Mazda 626 1999 Public Domain eBooks
- Workshop Manual Mazda 626 1999 eBook Subscription Services
- Workshop Manual Mazda 626 1999 Budget-Friendly Options
- 6. Navigating Workshop Manual Mazda 626 1999 eBook Formats
 - ePub, PDF, MOBI, and More
 - Workshop Manual Mazda 626 1999 Compatibility with Devices
 - Workshop Manual Mazda 626 1999 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Workshop Manual Mazda 626 1999
 - Highlighting and Note-Taking Workshop Manual Mazda 626 1999
 - Interactive Elements Workshop Manual Mazda 626 1999
- 8. Staying Engaged with Workshop Manual Mazda 626 1999
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Workshop Manual Mazda 626 1999
- 9. Balancing eBooks and Physical Books Workshop Manual Mazda 626 1999
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Workshop Manual Mazda 626 1999
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Workshop Manual Mazda 626 1999
 - Setting Reading Goals Workshop Manual Mazda 626 1999
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Workshop Manual Mazda 626 1999
 - Fact-Checking eBook Content of Workshop Manual Mazda 626 1999
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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