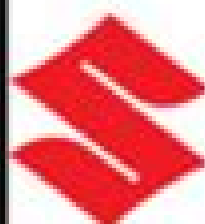


# SUZUKI

## GSF650/A/S/SA GSX650F

### SERVICE MANUAL



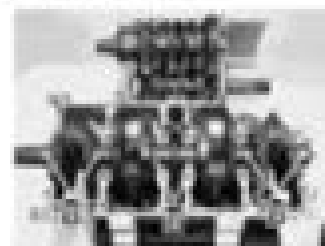
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An Official Suzuki Service Manual



#### 52-09 Engine Mechanism

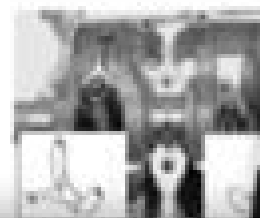
- Before installing the crankshaft assembly, apply engine oil to each crankshaft journal bearing.
- Install the crankshaft assembly along with the con-  
rods into the upper crankcase.



- Insert the right and left thrust bearings into  
grooves "A" facing towards the crankshaft.

#### NOTE

- Right thrust bearing has grooves "A".
- Inspect and select the crankshaft thrust  
clearance if necessary. Refer to  
"Crankshaft Thrust Clearance Inspection  
and Selection (Page 10-17)".



- Apply SUZUKI BOND to the mating surface of the  
lower crankcase as follows.

#### NOTE

- Make surfaces free from moisture, oil, dust  
and other foreign materials.
- Spread on surfaces thinly to form an even  
layer, and assemble the crankcase within  
few minutes.
- Take extreme care not to apply any bond to  
the oil hole, oil groove and bearing.
- Apply to disturbed surfaces so it forms a  
comparatively thick film.

NOTE: Before 8000-01110 (SUZUKI BOND  
8000-01110)

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## GSX650FA

SUPPLEMENTARY SERVICE MANUAL

10-17

10-18



# Workshop Manual Suzuki Gsx650f

**Haynes Publishing**

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Haynes Publishing text.

## **Workshop Manual Suzuki Gsx650f:**

**Suzuki GSF650/1250 Bandit,GSX650F, '07-'14** Haynes Publishing,2015-08-01 Complete coverage of your Suzuki GSF650 1250 Bandit GSX650 1250F 07 14 **Suzuki GSF650/1250 Bandit & GSX650F Service and Repair Manual** Phil Mather,2009 Models covered GSF650K7 to K8 656cc 2007 2008 GSF650SK7 to SK8 656cc 2007 2008 GSX650F8 to F8 656cc 2008 GSF1250K7 to K9 1255cc 2007 2009 GSF1250SK7 to SK9 1255cc 2007 2009 **Suzuki GSX-R & Katana (GSX-F) Owners Workshop Manual** Alan Ahlstrand,John Harold Haynes,1993 *Suzuki GSX-R and Katana GSX-F* John Haynes,1998-01-01 HY SUZ GSX R750 85 96 Suzuki GSX-R600 and 750 Service and Repair Manual Matthew Coombs,2009 GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc 2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009 *Suzuki GSX/GS 1000 & 1100 4-valve Fours Owners Workshop Manual* Pete Shoemark,1989 **Suzuki GSX-R600 & 750 '06 to '09** Editors of Haynes Manuals,2015-10-23 Complete coverage for your Suzuki GSX R600 and 750 2006 thru 2009 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color Suzuki Trail Bikes Owners Workshop Manual Chris Rogers (Writer on automotive engineering),1982 *Suzuki GSX-R750 & GSX-RR1100 85 to 92* Editors of Haynes Manuals,2016-10-01 Complete coverage of your Suzuki GSX R750 GSX R1100 86 92 GSX600F GSX1100F Katanas 88 96 GSX750F Katana 89 96 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis What s covered Suzuki GSX R750 GSX R1100 86 92 GSX600F Katana 88 96 GSX750F Katana 89 96 GSX1100F Katana 88 96 Haynes Repair Manual Exclusions Does not include the liquid cooled GSX R models introduced in 1992 Suzuki Trail Bikes Owners Workshop Manual Mansur Darlington,1975 **Suzuki GS & GSX 250 and 400 Twins Owners Workshop Manual** Chris Rogers,1982-01-01 *Suzuki GSX-R600, 750 & 1000, '03-'06* Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic

maintenance and troubleshooting to a complete overhaul of the machine in this case the Suzuki GSX R600 750 troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate     *Suzuki GS & GSX 250, 400 & 450 Twins Owners Workshop Manual* Chris Rogers,Pete Shoemark,1983

Suzuki Gsf600 and 1200 Bandit Fours Matthew Coombs,Phil Mather,2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work     *Suzuki GS/GSX 550 4-valve Fours Owners Workshop Manual* Pete Shoemark,1985     **Suzuki GSX-R600, GSX-R750 & GSX-R1000** Matthew Coombs,2010 This title

details how to service and repair the suzuki GSX R600 750 and the GSX R1000     *Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual* Matthew Coombs,Phil Mather,2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more     **Suzuki GSX-R600 & GSX-R750 from 2006-2016 Haynes Repair Manual** Haynes Publishing,2020-02-25

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750 Fours 1996 Thru 1999     **Suzuki GSX 1400, '02 to '08** Editors of Haynes Manuals,2018-10-02 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis Complete coverage for your Suzuki GSX 1400 for 2002 thru 2008 Routine Maintenance Tune up procedures Engine repair Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems Wiring diagrams

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