

INSTRUCTIONS

1. Remove the piston and pin assembly from the cylinder.
2. Inspect the piston and pin assembly for wear and damage.
3. Measure the piston pin diameter.



4. Measure the piston pin diameter with a micrometer.
5. Compare the measured diameter with the service limits.
6. If the measured diameter is within the service limits, the piston pin is acceptable.



7. Measure the piston pin diameter with a depth gauge.
8. Compare the measured diameter with the service limits.
9. If the measured diameter is within the service limits, the piston pin is acceptable.



CRANKSHAFT INSPECTION

1. Measure the crankshaft with the service limits.

- Crankshaft deflection
- Service limit: 0.0005 in (0.0127 mm)
- Crankshaft runout
- Service limit: 0.0005 in (0.0127 mm)
- Crankshaft wear
- Service limit: 0.0005 in (0.0127 mm)



2. Measure the connecting rod side clearance with the service limits.

- Connecting rod side clearance
- Service limit: 0.0005 in (0.0127 mm)
- Crankshaft wear
- Service limit: 0.0005 in (0.0127 mm)



3. Measure the crankshaft with the service limits.
4. Compare the measured diameter with the service limits.
5. If the measured diameter is within the service limits, the crankshaft is acceptable.
6. If the measured diameter is outside the service limits, the crankshaft is worn and must be replaced.
7. Measure the crankshaft with the service limits.
8. Compare the measured diameter with the service limits.
9. If the measured diameter is within the service limits, the crankshaft is acceptable.



VALVE SEAL INSPECTION, REMOVAL, AND INSTALLATION



Rose Rm Ul23 Owners Manual

Marcel A. Müller



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