

## TESA MICRO-HITE plus M 350 / 600 / 900

*Speed of the manual vertical column  
combined with the precision  
of the motorised one*



All TESA MICRO-HITE plus M height gauges are unique in that they have exceptional metrological capabilities and can be used intuitively with ease. The revolutionary rotary power control combines the speed of the manual concept with the precision of the motorised one.

With their robust and stand-alone design, these electronic height gauges are optimally suited for use on the shop floor as in the inspection laboratory.

Measure lengths in the form of internal, external, height, depth or distance dimensions of geometrical part features having either a plane, parallel or cylindrical surface, whether in one or two coordinate directions – Determine the position of bores in two coordinate directions with output in both polar and Cartesian (rectangular) coordinates – Mechanically adjusted at our plant based on a patented TESA's method used to verify the correct position of the guiding column against the gauge base. This method allows form and position error to be easily and quickly detected by means of a lever-type dial indicator – Check deviations from straightness or parallelism according to ISO 1101 when used in conjunction with TESA IG-13 linked to the Power panel plus M.



- Modular design descending from the successful TESA MICRO-HITE dynasty. Also equipped with the unique rotary power control located close to the rugged base. This feature serves for guiding the column that moves on a cushion of air, commanding fast motion of the probe insert and triggering all main measuring functions. Its intuitive use allows accurate, easy handling of the column. A simple rotation causes the measuring head to move rapidly, approach the contact point quickly or slowly, probe upward or downward or execute bore measurement.
- Available in three different sizes with a measuring span of 355, 615 or 920 mm.
- Choice between two control panels for value processing and output.
- Metric and inch LC display with a resolution to 0.0001 and 0.001 mm, or inch equivalent.
- Autonomous run through batteries. No cumbersome cable.
- Built-in air bearing for easy displacement over the surface plate.
- Motorised measuring head for fast, accurate probing at each contact point with a constant measuring force.
- TESA p-system for matchless reliability and simplicity.
- High precision through CAA (Computer Aided Accuracy). All correction values stored in the memory still add to the mechanical precision.
- Coefficient of linear expansion matching that of steel ( $11,5 \times 10^{-6} \text{ K}^{-1}$ ).
- RS 232 data output.
- SCS calibration certificate delivered with every height gauge.

TESA MICRO-HITE plus M  
size height gauges  
350 / 600 / 900

- ✓ Factory standard
- Measuring report applications range and accuracy is listed on page N-13
- Flipped nickel plated, green base holding points, 100% tested
- Built-in air-bearing for easy move of the column over the surface plate
- Frontal for models 350 + 15 mm, 600 + 15 mm, 900 + 15 mm
- Incremental glass scale with 0.001 mm, 20 µm grating division, 200 electronic data resolution (TESA points)
- Measuring head mounted on a ball-bearing. Motorised head displacement at a moving speed from 7.5 up to 40 mm/s. Manual displacement: > 600 mm/s. Automatic value output with a constant measuring force.
- 11.5 x 10<sup>-6</sup> K<sup>-1</sup>
- 1 N Coupled for triggering the measuring force

Continued next page

# Tesa Micro Hite Plus M 350 Manual

**Patrick Vollmar**



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## **Table of Contents Tesa Micro Hite Plus M 350 Manual**

1. Understanding the eBook Tesa Micro Hite Plus M 350 Manual
  - The Rise of Digital Reading Tesa Micro Hite Plus M 350 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Tesa Micro Hite Plus M 350 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Tesa Micro Hite Plus M 350 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Tesa Micro Hite Plus M 350 Manual
  - Personalized Recommendations
  - Tesa Micro Hite Plus M 350 Manual User Reviews and Ratings
  - Tesa Micro Hite Plus M 350 Manual and Bestseller Lists

5. Accessing Tesa Micro Hite Plus M 350 Manual Free and Paid eBooks
  - Tesa Micro Hite Plus M 350 Manual Public Domain eBooks
  - Tesa Micro Hite Plus M 350 Manual eBook Subscription Services
  - Tesa Micro Hite Plus M 350 Manual Budget-Friendly Options
6. Navigating Tesa Micro Hite Plus M 350 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Tesa Micro Hite Plus M 350 Manual Compatibility with Devices
  - Tesa Micro Hite Plus M 350 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Tesa Micro Hite Plus M 350 Manual
  - Highlighting and Note-Taking Tesa Micro Hite Plus M 350 Manual
  - Interactive Elements Tesa Micro Hite Plus M 350 Manual
8. Staying Engaged with Tesa Micro Hite Plus M 350 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Tesa Micro Hite Plus M 350 Manual
9. Balancing eBooks and Physical Books Tesa Micro Hite Plus M 350 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Tesa Micro Hite Plus M 350 Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Tesa Micro Hite Plus M 350 Manual
  - Setting Reading Goals Tesa Micro Hite Plus M 350 Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Tesa Micro Hite Plus M 350 Manual
  - Fact-Checking eBook Content of Tesa Micro Hite Plus M 350 Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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