



DEUTZ - ENGINE

BF4M 1012 E
BF4/6M 1013E / EC

Schulungszentrum

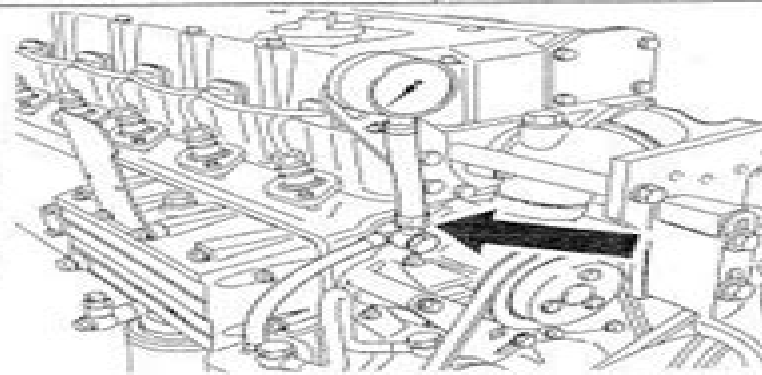
Tafel:

Name: Ro.

Datum: 05.97

Measurement of fuel admission pressure

The minimum value of fuel admission pressure depends upon the design of the injection system and thus also upon the design of the pressure resistance valve. The fuel admission pressure is checked at the inlet to the crank case. As there is no connection available for a pressure gauge this has to be provided for. (hollow screw with measuring connection)



BF4M 1012E Series

The pressure resistance valve (1.8 bar) has been built into the motors up to number **0144.276**. If it is necessary to replace parts then only the revised pressure resistance valve (1.8 bar) with Deutz number 02111520 may be used. As from motor number **0144.277** (since July 1996) the pressure resistance valve has been changed to 5.0 bar.

	minimum rpm unloaded 1030 min ⁻¹	maximum rpm unloaded 2450 min ⁻¹
pressure resistance valve - old design (1.8 bar)	1.1bar	2.2 bar
pressure resistance valve - new design (1.8 bar)	1.1bar	2.2 bar
pressure resistance valve - design (5.0 bar)	2.0bar	4.2 bar

BF4M 1013E Series

If it is necessary to replace parts then only the revised pressure resistance valve (1.8) with Deutz number 02111520 may be used.

BF6 M 1013E / EC Series

Motors up to number **130.132** have a built in pressure resistance valve (1.8 bar). If it is necessary to replace parts then only the revised pressure resistance valve with Deutz number 02111520 may be used. As from motor number **0130.133** the pressure resistance valve has been altered to 5.0 bar.

	minimum rpm unloaded 1030 min ⁻¹	maximum rpm unloaded 2450 min ⁻¹
pressure resistance valve - old design (1.8bar)	1.1bar	2.0 bar
pressure resistance valve - new design (1.8 bar)	1.1bar	2.0 bar
pressure resistance valve - design (5.0 bar)	2.0 bar	4.0 bar

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The Commercial Motor ,1980 **Workshop Manual for 4.2482, 4.248, T4.236, 4.236, 4.212 & T4.38 Diesel Engines** ,1984 **Workshop Manual and Instruction Book for Perkins Diesel Engines, P6, P4 and P3 Series** Perkins Engines Limited. Service Division,1957 **Workshop Manual and Instruction Book for Perkins Diesel Engines, P6, P4 and P3 Series** F. Perkins Limited. Service Division,1957 Workshop Manual and Instruction Book for Perkins Diesel Engines, R6 Mk 2 Perkins Engines Limited. Service Division,1957 Workshop Manual and Instruction Book for Perkins Diesel Engines, P3 Series Perkins, (F.), Limited. Service Department,1954 Workshop Manual and Instruction Book for Perkins Diesel Engines Perkins,1955 **An Instruction Book for Perkins Diesel Engines Six 354 Series** Perkins Engines Limited. Service Division,1960 Perkins Diesel Engines Workshop Manual for 6.372,6.3542,T6.354 and 6.354 Diesel Engines Perkins Engines Limited,198? *Workshop Manual and Instruction Book for Perkins Diesel Engines Four 99* ,1959 **Workshop Manual and Instruction Book for Perkins 4.270 Marine Diesel Engines** Perkins Engines Limited. Service Division,1963 Workshop Manual and Instruction Book for Perkins L4 Diesel Engines Perkins Engines Limited. Service Division,1955 **Workshop Manual for 4,270 Diesel Engines** Perkins Engines Limited. Service Division,196? *Workshop Manual and Instruction Book for Perkins Diesel Engines* ,1962 *Workshop Manual for 4.236 Diesel Engines* ,1967 **Workshop Manual and Instruction Book for Perkins Diesel Engines 4.107 and 4.99 Series** Perkins, F. Ltd,1962 **Perkins diesel engines workshop manual, P series** ,1951 Workshop Manual and Instruction Book for Perkins Diesel Engines P Series Perkins, F. Ltd,1952 *Workshop Manual for 4.248, 4.236 and 4.212 Diesel Engines* ,1972 Perkins Diesel Engines ,1952

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