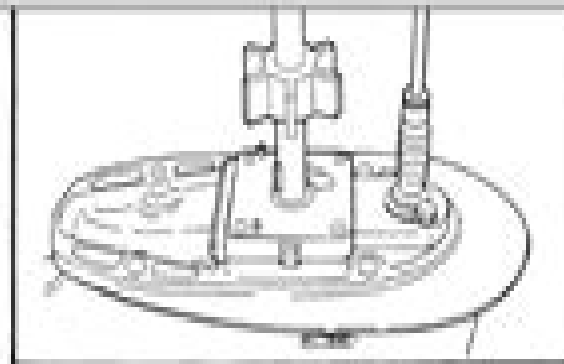
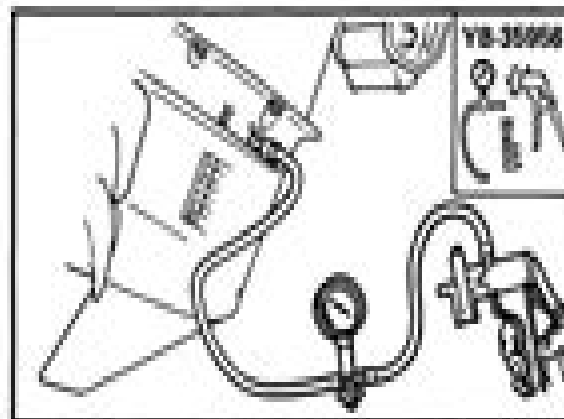
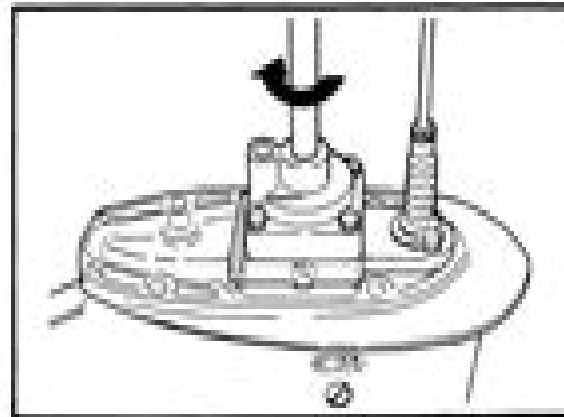


Oil and Grease Removal.

4) Install a new key in the keyway on the drive shaft, and insert a new impeller.



5) Grease the impeller, and install the water pump housing, turning the drive clockwise, then tighten the bolts.



LOWER UNIT LEAKAGE CHECK

- 1) Tighten the gear oil-drain screw, and connect the tester to the oil-level hole.
- 2) Pump the tester, and apply a pressure of 100 kpa (1.0 kgf/cm² 14.2 psi)
- 3) Check that the pressure is held at 100 kpa (1.0 kgf/cm² 14.2 psi) for 10 seconds.

NOTE: _____

If the pressure falls, the leakage from lower unit

Suzuki Outboard Installation Guide

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Table of Contents Suzuki Outboard Installation Guide

1. Understanding the eBook Suzuki Outboard Installation Guide
 - The Rise of Digital Reading Suzuki Outboard Installation Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Outboard Installation Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Outboard Installation Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Outboard Installation Guide
 - Personalized Recommendations
 - Suzuki Outboard Installation Guide User Reviews and Ratings
 - Suzuki Outboard Installation Guide and Bestseller Lists
5. Accessing Suzuki Outboard Installation Guide Free and Paid eBooks
 - Suzuki Outboard Installation Guide Public Domain eBooks
 - Suzuki Outboard Installation Guide eBook Subscription Services
 - Suzuki Outboard Installation Guide Budget-Friendly Options

6. Navigating Suzuki Outboard Installation Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Outboard Installation Guide Compatibility with Devices
 - Suzuki Outboard Installation Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Outboard Installation Guide
 - Highlighting and Note-Taking Suzuki Outboard Installation Guide
 - Interactive Elements Suzuki Outboard Installation Guide
8. Staying Engaged with Suzuki Outboard Installation Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Outboard Installation Guide
9. Balancing eBooks and Physical Books Suzuki Outboard Installation Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Outboard Installation Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Suzuki Outboard Installation Guide
 - Setting Reading Goals Suzuki Outboard Installation Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki Outboard Installation Guide
 - Fact-Checking eBook Content of Suzuki Outboard Installation Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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