

## SUZUKI DT9.9 AND DT16 (PRIOR TO 1983)

### CONDENSED SERVICE DATA

**NOTE:** Metric fasteners are used throughout outboard motor.

TUNE-UP	DT9.9	DT16
Horsepower .....	9.9	16
Bore .....	56 mm	59 mm
Stroke .....	52 mm	52 mm
Displacement .....	256 cc	284 cc
Spark Plug:		
NGK .....	B6HS	B7HS
Electrode gap .....	0.6-0.7 mm	0.6-0.7 mm
Magnetor:		
Breaker point gap .....	Breakerless	Breakerless
Carburetor:		
Make .....	Mikuni	Mikuni
Model .....	BV24-16	BV24-19
Fuel:Oil Ratio .....	50:1	50:1
<b>SIZES - CLEARANCES</b>		
Piston Ring End Gap .....	0.15-0.35 mm	0.15-0.35 mm
Piston Pin Diameter .....	13.995-14.000 mm	13.995-14.000 mm
Piston to Cylinder Wall Clearance .....	0.042-0.058 mm	0.042-0.058 mm
Max. Crankshaft Runout at Main Bearing Journal .....	0.05 mm	0.05 mm
Max. Connecting Rod Small End Side Shake .....	4.0 mm	4.0 mm
<b>TIGHTENING TORQUES</b>		
Cylinder Head .....	18-28 N·m	18-28 N·m
Crankcase:		
4 mm .....	8-12 N·m	8-12 N·m
6 mm .....	18-28 N·m	18-28 N·m
Flywheel Nut .....	80-90 N·m	80-90 N·m
Standard Screws:		
5 mm .....	2-4 N·m	2-4 N·m
6 mm .....	4-7 N·m	4-7 N·m
8 mm .....	10-16 N·m	10-16 N·m
10 mm .....	22-35 N·m	22-35 N·m

### LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel:oil ratios should be 30:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a NMMA certified two-stroke engine oil or Suzuki "OCI" oil. When using any other type of two-

stroke engine oil, fuel:oil ratios should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or no-lead automotive gasoline having an 85-95 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gear-

case. SAE 90 hypoid outboard gear oil is recommended. Oil capacity of gearcase with integral exhaust outlet in the lower housing is approximately 220 mL. Oil capacity of gearcase with through-the-propeller exhaust is approximately 200 mL. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

# Suzuki Outboard Repair Manual Dt9 9

**Xiang Xie**



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