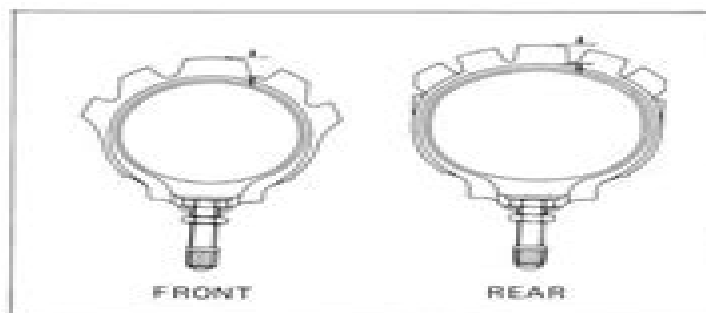


	FRONT	REAR
Service Limit	4.0 mm (0.16 in)	4.0 mm (0.16 in)



Steering Stem

600, 2 500, 5 000 miles
1 000, 4 000, 8 000 km

Steering should be adjusted properly for smooth manipulation of handlebars and safe running. Too stiff steering prevents smooth manipulation of handlebars and too loose steering will cause the handlebars to vibrate.

Check to see that there is no play in the front fork fitting.



If the play can be found, adjust the steering as follows:

- Support the motorcycle body and jack up the front wheel.

- Detach the fuel tank.
- Remove the steering stem head cover, using ignition switch wrench.

Ignition switch wrench	09932-11910
------------------------	-------------

- Untighten the steering stem head bolt, upper clamp bolts and lower clamp bolts.
- Tighten the steering stem head nut using a wrench ① so that the handlebars move smoothly.

Steering stem nut wrench	09940-10122
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- Tighten the bolts following torque.

Steering stem head bolt	3.5 - 5.5 kg-m (25.5 - 40.0 lb-ft)
Upper clamp bolt	2.0 - 3.0 kg-m (14.5 - 21.5 lb-ft)
Lower clamp bolt	2.5 - 3.5 kg-m (18.0 - 25.5 lb-ft)

If the play is still found, inspect the following items and replace the affected parts, if necessary.

- Wear of the inner and outer races
- Wear or damage of steel balls
- Number of steel balls
- Distortion of steering stem

Suzuki Ts 100 Service Manual

J Ma



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