



DF90/100/115/140\_99500-90307-01E

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## INSTALLATION

Installation is reverse order of removal with special attention to the following steps.

1. Lower tilt rod to full down position.

2. Apply Water Resistant Grease to tilt cylinder lower shaft and lower shaft bushes.

3. Install bushings ① and cylinder lower shaft ② to PTT unit.

 99000-35161 : Water Resistant Grease



4. Place PTT unit in position, then install clamp bracket.

5. Tighten clamp bracket shaft nut to specified torque.

 Clamp bracket shaft nut :  
43 N · m (4.3 kg-m, 31.0 lb.-ft.)



6. Tighten lower shaft bolts ③, pre-coated with thread lock, to specified torque.

 99000-32050 : Thread Lock "1342"

 Cylinder lower shaft bolt : 59 N · m (5.0 kg-m, 36.0 lb.-ft.)

7. Install anode ④, then tighten bolts securely.



# Suzuki Outboard Service Manual Df115

**D Keegan**



## **Suzuki Outboard Service Manual Df115:**

**Suzuki Outboard Repair and Maintenance Manual** Pasquale De Marco, 2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books [Suzuki Outboard Motor, DT7.5-9 ,1976](#) [Suzuki Outboard Motor, DT9.9 ,1977](#) [Suzuki Outboard Motor DT 50/60/65 ,1987](#) **Suzuki Outboard Motor** ,1980 [Suzuki](#) Suzuki, Motor Co. Ltd,1977 **Suzuki Outboard Motor, DT2 ,1976\*** **Suzuki Outboard Motor, DT50E ,1977** [Suzuki Outboard Motor, DT20-20E \[and\] DT25-25E ,1977](#) [Suzuki Outboard Motor, DT14-16 ,1977](#) [Suzuki DT25 Service Manual](#) Suzuki Motor Co,1976 [Suzuki Outboards ,1999](#) [Suzuki Outboard Motor ,1987](#) [SELOC Suzuki Outboards](#) Seloc,2000 SELOC Marine tune up and repair manuals provide the most comprehensive authoritative information available for outboard inboard and stern drive engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Seloc s editors authors in our on site facility Every manual features Easy to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables

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