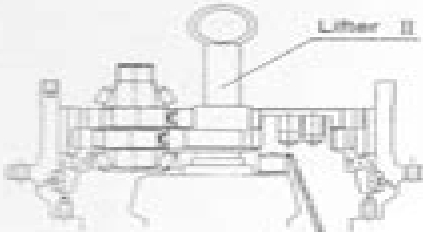
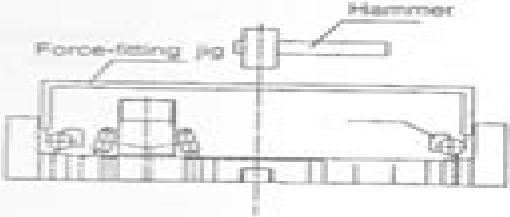


Procedure	Remark	Tool
<p>4. RV gear assembly.</p> <ul style="list-style-type: none"> <li>• Mount the inner race (5ea) of taper roller bearing (22) onto crankshafts (9).</li> <li>• Attach lifter II to RV gear ass'y.</li> <li>• Hook up the lifter, and insert the RV gear ass'y slowly into spindle (2).</li> </ul>  <p>• Insert 24 pins (17) between the pin grooves of hub (1) and the gear teeth.</p>	<p>⚠ Slowly insert the RV gear ass'y into spindle (2) to avoid damaging the bearings and RV gears.</p> <p>• Coat pins (17) with gear oil.</p>	<ul style="list-style-type: none"> <li>• Lifter II (tool no. 15)</li> </ul>
<p>5. Ball bearing.</p> <ul style="list-style-type: none"> <li>• Assemble ball bearing into hub (1).</li> </ul>  <p>• Assemble the outer race (3ea) of taper roller bearing (22) into hold flange (3).</p>	<ul style="list-style-type: none"> <li>• Since the outer race of bearing (21) is forcefitted into hub (1), lightly tap the bearing around the circumference to seat it uniformly.</li> <li>• Ensure that the bearing race is properly seated.</li> </ul>	<ul style="list-style-type: none"> <li>• Hammer</li> <li>• Force-fitting jig (tool no. 3)</li> </ul>

# Samsung 2015 Se210 Manual

**Scott C. Dulebohn**



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