

FOREWORD

This repair manual has been prepared to provide information covering general service repairs for the 1S, 1S-E, 2S, 2S-C, 2S-E, 3S-FE and 3S-GE engines equipped on the TOYOTA CORONA, CARINA II, CELICA and CAMRY.

Applicable models:

ST141, 150, 151 series

ST162 series

SV10, 11, 20, 21 series

Please note that the publications below have also been prepared as relevant service manuals to the components and system in this engine.

Manual Name	Pub. No.
3S-GE Engine:	
TCCS (3S-GE) Diagnosis Manual	DM003E
Celica New Car Features (for Europe)	NCF002E
Celica New Car Features (for General)	NCF003E
3S-FE Engine:	
Camry New Car Features (for Europe)	NCF015E
	NCF020E

Toyota 2s Engine Manual

**Toyota Jidōsha Kabushiki Kaisha.
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