

2. Install the camshaft.  
(4.3 to 6.5 kg-m)
3. Install the thrust plate.  
Tightening torque 0.6 to 0.9 kg-m  
(4.3 to 6.5 ft-lb)



Fig. 2-98 Installing End Plate and Thrust Plate

4. Install the timing chain and sprockets in the following order.
  - (1) Set the No.1 piston to top dead center.
  - (2) Align the cam shaft drive pin against the thrust pin timing mark.



Fig. 2-99 Timing Chain Installation Position

- (3) Align the chain timing marks with those on the sprockets, and assemble as integral unit.
- (4) Tighten the set bolts.  
Tightening torque 5.4 to 6.6 kg-m  
(39.1 to 47.7 ft-lb)

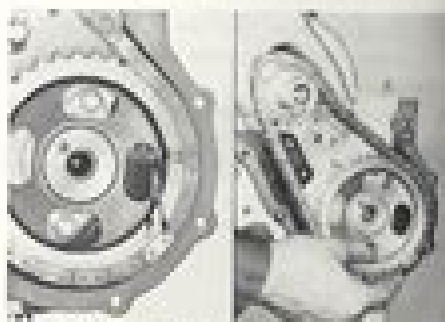


Fig. 2-100 Installing Timing Sprockets

5. Install the chain tensioner assembly.  
Tightening torque 0.6 to 0.9 kg-m  
(4.3 to 6.5 ft-lb)



Fig. 2-101 Installing Chain Tensioner

6. Install the timing chain cover over a gasket.  
Tightening torque 0.6 to 0.9 kg-m  
(4.3 to 6.5 ft-lb)

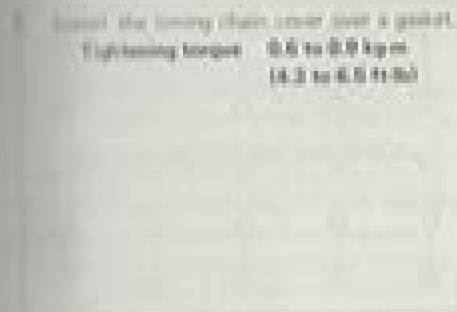


Fig. 2-102 Installing Timing Chain Cover

7. Install the rear oil seal retainer over a gasket.  
Tightening torque 0.6 to 0.9 kg-m  
(4.3 to 6.5 ft-lb)
8. Assemble on the crankshaft pulley and bolt it on over a washer.  
Tightening torque 4.5 to 6.5 kg-m  
(32.5 to 47.5 ft-lb)

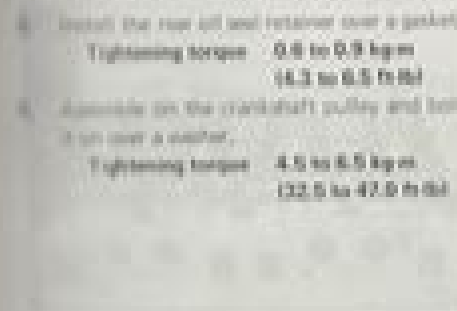


Fig. 2-103 Installing Rear Oil Seal Retainer

9. Apply liquid water on the oil pan gasket at the places shown in Fig. 2-105.
10. Install the oil pan over a gasket.  
Tightening torque 0.25 to 0.35 kg-m  
(1.8 to 2.5 ft-lb)

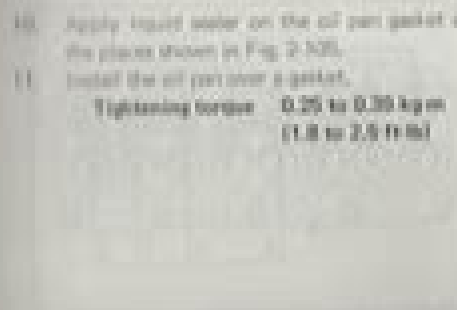


Fig. 2-104 Installing Oil Pan



Fig. 2-105 Oil Pan Gasket Application

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**Toyota 2f Engine Repair Manual** Toyota Corporation,2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55 and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40 Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50      **Toyota 5R Engine Repair Manual** Toyota Motor Sales Co. Ltd,1977

*Toyota 5M-E Engine* Motor Sales Co Toyota,      **Toyota Engine Repair Manual, 8R-C, 18R-C** Toyota Motor Sales, U.S.A., Inc,1972      Toyota 5M-E Engine Toyota Jidōsha Hanbai Kabushiki Kaisha,1982      **Toyota 5R, 3R-B [&] 3R-Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department,1968      *D.2D Engine Repair Manual* Motor Sales Co Toyota,19??      5R, 3R-B & 3R-C Engine Repair Manual Toyota Jidōsha Hanbai Kabushiki Kaisha,1971      **Toyota L Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha,1980

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