

FUEL SUPPLY PUMP (w/ DPF) - INSTALLATION

1. INSTALL FUEL SUPPLY PUMP ASSEMBLY
2. INSTALL NO. 1 INJECTION PUMP PROTECTOR
3. INSTALL INJECTION PUMP ISOLATOR
4. INSTALL NO. 2 FUEL PIPE
5. INSTALL NO. 4 INJECTION PIPE SUB-ASSEMBLY
6. INSTALL INTAKE AIR CONNECTOR
7. INSTALL GAS FILTER BRACKET
8. INSTALL NO. 3 GAS FILTER
9. INSTALL THROTTLE BODY BRACKET
10. INSTALL INJECTION CONTROL VALVE BRACKET
11. INSTALL MANIFOLD ABSOLUTE PRESSURE SENSOR
12. CONNECT WIRE HARNESS
13. INSTALL ELECTRIC SOLE CONTROL VALVE ASSEMBLY
14. INSTALL TIGHTEN BELT
15. INSTALL CYLINDER TOP VENTILATOR LEADER SUB-ASSEMBLY
16. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL
17. ADD ENGINE COOLANT
18. BLEED AIR FROM FUEL SYSTEM
19. PERFORM FUEL SUPPLY PUMP INITIALIZATION
20. INSPECT FOR COOLANT LEAK
21. INSPECT FOR FUEL LEAK

4. Align the groove of the injection gear with the set key on the drive shaft.

5. Install the fuel supply pump with the 3 bolts.

Target:
21.0N·m (2.0 kgf·m, 23.5 lbf·ft)

6. Install a new O-ring.

9. Using SST, hold the crankshaft pulley and install the set nut.

Target:
20.0N·m (2.0 kgf·m, 22.9 lbf·ft)

Target:
20.0N·m (2.0 kgf·m, 22.9 lbf·ft)

10. Install the pump drive shaft pulley and No. 3 crankshaft timing pulley flange with the 4 bolts.

Target:
21.0N·m (2.0 kgf·m, 23.5 lbf·ft)

11. Move the pump drive shaft pulley back and forth to check the thrust clearance of the injection pump drive shaft.

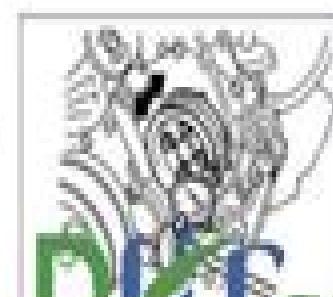
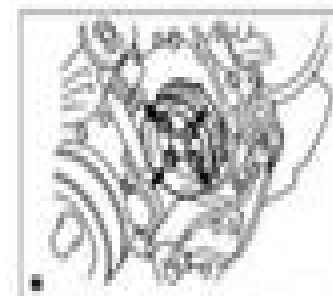
Standard thrust clearance:
0.15 to 0.25 mm (0.006 to 0.010 in.)

If the clearance is not within the specified range, disassemble and reassemble the supply pump and pump drive shaft pulley. Then repeat the step above.

12. Connect the injection control valve connector and fuel temperature sensor connector to the fuel supply pump.

13. Connect the 3 fuel hoses.

14. INSTALL NO. 1 INJECTION PUMP PROTECTOR



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