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Check that there is no gap in the thrust surface (A) of the joint between connecting rod (1) and connecting rod cap (2) and that these parts are in the correct position. And then, tighten the connecting rod cap bolts.

If the connecting rod cap bolts are reused, measure the outer diameter.

Apply new engine oil to the threads and seats of connecting rod cap bolts.

Tighten connecting rod cap bolts.

** 27.4 N·m (2.8 kg-m, 20 ft-lb)**

# Toyota 2e Big End Bearing Cap Bolt Torque

**Wenbin Ji**



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