

Type 637

MODEL 197



BOMBARDIER-ROTAX GMBH

A-4623 GUNSKIRCHEN/AUSTRIA PRODUCT SCHOOL OF A TEXANGE MANY CARLES SOMEOGRAPHIC GLASSICOLD

a. 20 m

Martin Lawrence

water cooled exhaust. all terreter approx. NS No.

Workship St. St. St.

Denoral Reservice

The Botax engine type 637 in a two-cycle, two-cylinder water cooled combustion engine.

Both careful and extensively tested design and respect construction, as well as the use of high residue design and the use of high residue to the use of situation reliability and derability, with proper maintenance and care, and with the use of suitable fuel and oil, the major will give you trouble-free service for manager promise and a

The Rotax design incorporates the latest technical developments; we reserve the right to make modifications in the Botax design without motion.

Pack Oil Mistage

The Botas engine 637 is operated by a mixture of standard grade gusoline and high quality to atroke motor oil 252 40 or BAR 30, the oil libricating the moving engine parts. The mixing ratio is 25:1, i.e. 1/5 litre of oil 1: 200 some ratio is 25:1, i.e. 1/5 litre of oil 1: 200 some ratio is 25:1, i.e. 1/5 litre of oil 1: 200 some ratio is 25:1, i.e. 1/5 litre of oil 1: 200 some ratio is 25:1, i.e. 1/5 litre of oil 1: 200 some ratio is about to observed. If too much oil is ratio about the observed. If too much oil is used, as and the special continuous in the cytinder ports and in the maffler and will sause difficulties. If too little or and will sause difficulties. If too little or unsultable oil is used, intrination will be beginned to be a substantial to the part of the sause of the sau hig end bearings and main bearings will be

When using "SPECIAL" or "SUPER" two stroke oil the mixing ratio is 50:1. i.e. 1/5 litre of ell (: 200 com or 165g) for 10 litres of gasoline.

3 .-

Blanchin.

It is important that during the first 20 hours At in important that during the first 10 hours of operation the engine is run under full throttle only for short periods. Moving earts must gradually adjust themselves to each other. The sore savefully run-in limitations are observed, the more reliably the engine will perform later on. During the run-in period the engine does not deliver yet its full output.

Starting and Stopping the English

Start Line

Open fuel valve (if any) Open gas lever approx. 5/5 Operate "CMSKE" Start engine (see "Starter Devices") Release "CHIKE" after engine has started

When starting the warm engine, do not operate the starting pieton. If the engine will not start give full throatile and start monin several times. (If engine is not sufficiently warm, the "CHOKE" may possibly have to be used.

of for all that the engles does not start, two

Biospins

Late Late

Before stopping, ren idle speed and degrees

Rotax 247 Manual

Michael Brown

Rotax 247 Manual:

Snowmobile Service Manual Intertec Publishing Corporation. Technical Publications Division, 1971 Clvmer Snowmobile Service Manual 11th Edition Penton Staff,1991-06-01 With the help of the Clymer Snowmobile Service Manual 11th Edition in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too Aeroplane Production Year Book and Manual George William Williamson, 1943 Field & Stream ,1970-10 FIELD STREAM America's largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations WALNECK'S CLASSIC CYCLE TRADER, JULY 2002 Causey Enterprises, LLC, Flying *Magazine* ,1994-03 WALNECK'S CLASSIC CYCLE TRADER, AUGUST 2002 Causey Federal Register ,1970-12 **American Motorcyclist**, 1992-10 American Motorcyclist magazine the official journal of the American Enterprises, LLC, Motorcyclist Associaton tells the stories of the people who make motorcycling the sport that it is It s available monthly to AMA members Become a part of the largest most diverse and most enthusiastic group of riders in the country by visiting our website or calling 800 AMA JOIN Mechanical World ,1921 **Sport Aviation** ,2008 Flyer's Guide to Ultralights Jim Richard Campbell, 1985 The Commercial Motor, 1915 Jane's All the World's Aircraft Frederick Thomas Jane, 2004

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