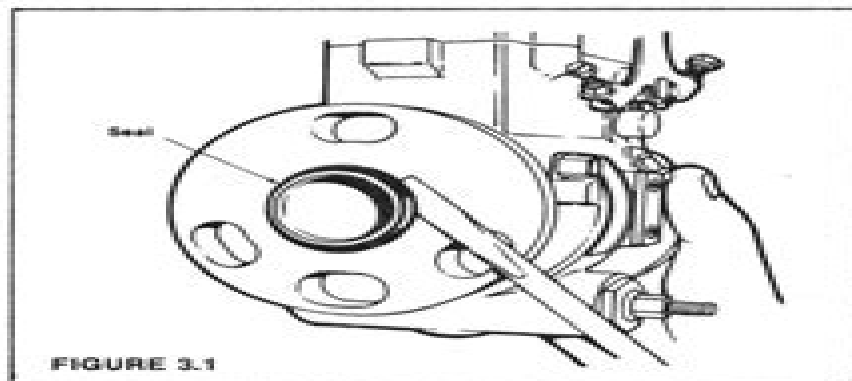


## SECTION 3 DISASSEMBLY

Study the manual first. Before commencing disassembly of the pump, cover inlet and outlet holes, remove all external grease and dirt by washing the unit with diesel fuel and blowing it off with filtered compressed air. It must be constantly kept in mind that dirt, dust, and foreign matter are the greatest enemies of the fuel injection pump. As an added precaution to prevent dirt from entering the fuel system while servicing the pump, it is essential that a clean work space, clean tools, and clean hands be used.

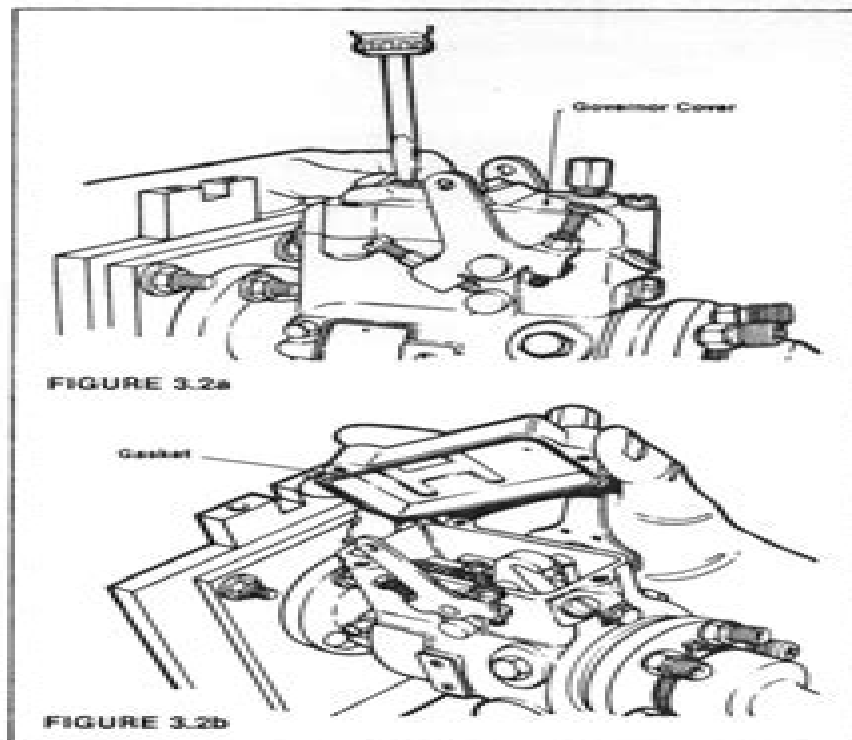
**NOTE:** All seals and gaskets should be discarded during disassembly. A clean pan should be available in which the parts may be placed during disassembly, and a pan of clean diesel fuel or calibrating oil must be available in which the parts may be flushed. It is recommended that these be deep pans with rounded corners to lessen the chances of dirt pockets.

**STEP 1** Remove the pilot tube seal (Figure 3.1).



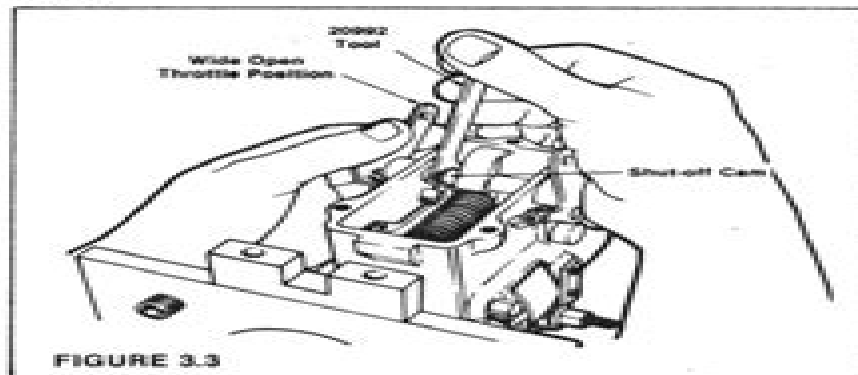
**STEP 2** Mount the pump in a holding fixture, 20029. Always use a fixture to avoid pump sliding out and becoming damaged, never clamp the pump in a vise. Remove all lead plumb sealing wires. Unscrew the three cover hold-down screws (Figure 3.2a).

Remove the governor control cover and cover gasket (Figure 3.2b).



**STEP 3** Remove the shutoff cam by rotating the shutoff lever to the wide open throttle (WOT) position. Place tool, 20992, with tab beneath the shorter leg of the shutoff cam, on the shutoff shaft and pry gently, sliding the cam off the shaft assembly (Figure 3.3). Discard the shutoff cam.

**NOTE:** Do not reuse this shutoff cam, use new cam.



# Roosa Master Dbg Manual

**Rosina Ehmman**



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