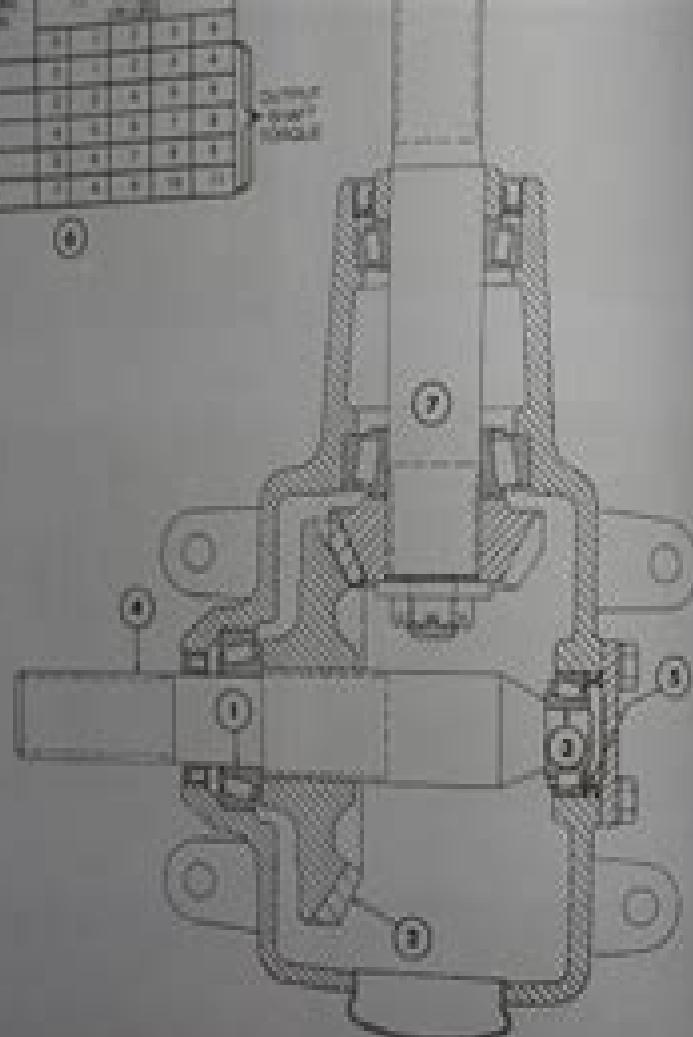


Input in. lbs.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
Output in. lbs.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100



Place bearing cone, 1, and drive gear, 2, in the gearbox housing. Install bearing cap and cone, 3, on the output shaft, 4, and slide the shaft through gear, 3, and bearing, 1. Install enough shims of 5 in. plate of standard chain washer, 2, Figure 3-11, to obtain 4 in. to 5 in. of endplay on shaft, 4. Check, 5, that the shim be used to set the bearing preload of the input shaft, observed in Figure 3-10, is the output shaft bearing preload.

Example

If the input shaft preload was 2 in. lbs. and 75 torque reading on the output shaft was 5 in. lbs., then the preload on the output shaft bearing would be 2 in. lbs.

Figure 3-11

After the torque when loading procedure has been set, apply #2 Permatex sealer on cover, 1, and on the threads of bolts, 2. Place a small bead of #2 Permatex sealer on the lip of cap, 3, and install the cap in the gearbox housing.

Install cover, 1, using #2 Permatex sealer between the cover and gearbox housing. After installation, fill the gearbox with 80W-90 GL-3 lubricant to the level specified in the operator's manual.



Figure 3-12



Figure 3-13

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M Walker



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