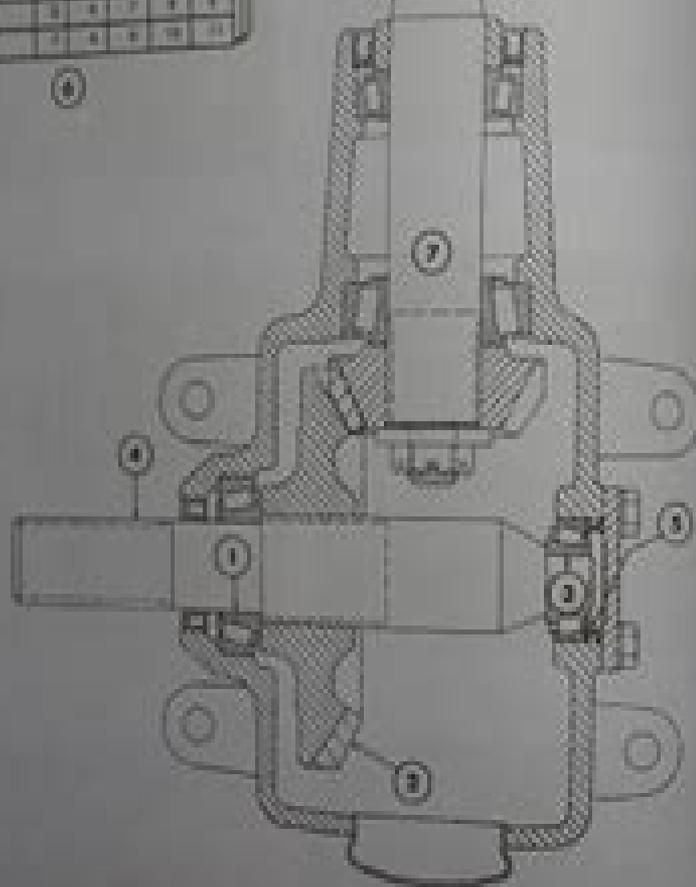


BEARING IN IN.	1	2	3	4
1	1	1	1	1
2	2	2	2	2
3	3	3	3	3
4	4	4	4	4
5	5	5	5	5
6	6	6	6	6
7	7	7	7	7
8	8	8	8	8
9	9	9	9	9
10	10	10	10	10

(4)



Place bearing caps, 1, and drive gear, 2, in the gearbox housing. Install bearing cap and cone, 3, on the output shaft, 4, and slide the shaft through gear, 3, and bearing, 1, until enough slack of 2 in. plus or minus than washer, 2, Figure 3-11, is shown - 4 in. for driving torque and no end play on shaft. Chart 5, may be used to set the bearing preload of the input shaft, observed in Figure 3-10, to the output shaft bearing preload.

Example:

If the input shaft preload was 2 in. lbs. and 75 torque loading on the output shaft was 6 in. lbs. then the preload on the output shaft bearing would be 2 in. lbs.

Figure 11

After the input shaft bearing preload has been set, apply 40 Permatex sealer on cone, 1, and on the threads of bolts, 2. Place a small bead of 40 Permatex sealer on the lip of cap, 5, and install the cap in the gearbox housing.

Install cover, 1, using 40 Permatex sealer between the cover and gearbox housing. After installation, fill the gearbox with 80W-90 SAE lubricant to the level specified in the operator's manual.



Figure 12



Figure 13

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M Walker



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