



	welder and inspector? ** (Calibrated gauges or calibrated clamp meter are used)		clamp meter
Question 10	Is the equipment calibrated?	Yes	Comment: Calibrated on 03/06/18

Photos:



See full page photos attached at end of PDF

Preheating Temperature

Weld Number/Location	Temperature (C)
1/Sheet 1 of 2	3015
2/Sheet 2 of 2	3317

Welding Parameters

Weld Number/Location	Voltage (V)	Current (AMPS)
1/Sheet 1 of 2	200-300	80-120
2/Sheet 2 of 2	200-300	80-120

Visual Inspection

Weld Number/Location	Observations of Weld Quality/Corrective Actions
1/Sheet 1 of 2	Weld quality good, no corrective actions required
1/Sheet 2 of 2	Minor slag - linear defects but because they do not have sharp edges, they can be permitted

Inspector's
Signature

Dave Hodgson, Tuesday, 30 October 2018, 2:59:26 pm

Construction
Project
Engineer's
Signature

Evan Wong, Tuesday, 30 October 2018, 3:05:43 pm

Welding Quality Control Manual

Christian G. Meyer



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