

A close-up, angled view of a Trek Madone bicycle frame. The frame is primarily white with a prominent red and black diagonal stripe running from the top left towards the bottom right. The frame is shown in a disassembled state, with the main tube and the down tube separated, revealing the internal structure and the point where they would be joined.

TREK

**2019 MADONE
ASSEMBLY MANUAL**

Trek Madone 20service Manual

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